



Illustration 8

g00902977



## WARNING

**Improper assembly of parts that are spring loaded can cause bodily injury.**

**To prevent possible injury, follow the established assembly procedure and wear protective equipment.**

8. Install the plug, the O-ring seal, and spring (21). Tighten the plug to a torque of  $65 \pm 7$  N·m ( $48 \pm 5$  lb ft). Install spool (20) .



Illustration 9

g00902889

9. Install the screen and washer (19). Install spring (18) .

# Cat 277b Repair Manual

**A Loxley**



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