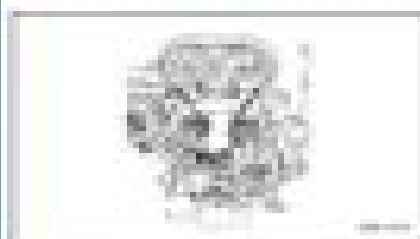
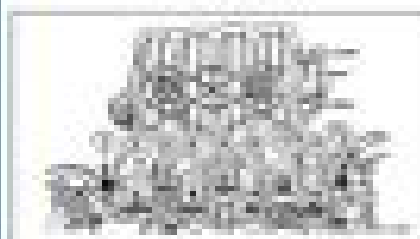


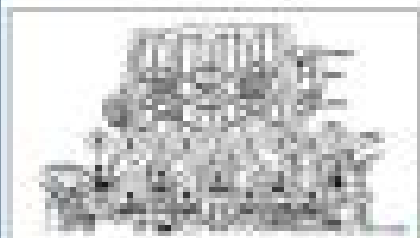
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13. Remove the cylinder head in Section 12, Engine Removal.
14. Remove the intake manifold support bracket.



15. Remove the cylinder head mounting hardware in the engine block.
16. Remove the cylinder head and gasket.
17. Mark the mounting surfaces of the intake manifold on the engine block.



Installation Procedure

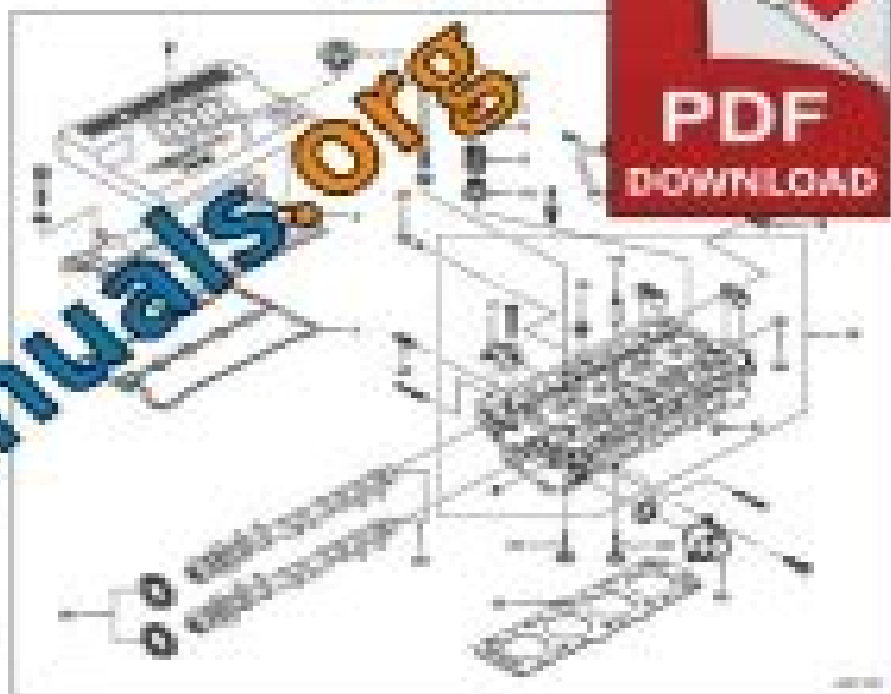
1. Install the intake air filter.
2. Install the intake manifold.
3. Install the intake manifold support bracket.
4. Install the cylinder head mounting hardware in the engine block.
5. Install the cylinder head and gasket.
6. Install the cylinder head.



7. Tighten the cylinder head mounting hardware in the engine block.
8. Tighten the cylinder head mounting hardware in the engine block.
9. Tighten the cylinder head mounting hardware in the engine block.

COMPONENT LOCATION

CYLINDER HEAD



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