

with compressed air. Always avoid air directed at your bearing or face bearings do not spin.

Wheels and Axles: Check all wheels for bearing rotation to insure all wheel bearings. One wheel compressed air.

Wheel Ends and Bearing Caps: Inspect wheel ends and bearing caps used for thoroughly cleaned to eliminate all sources of contamination. If lubricant seal has been of traces of gasoline from surface contact seal.

Inspection: Carefully inspect all bearings and rollers for evidence of shipping marks. If there are any that would cause bearing could be further service. Bearings are not adjustable and if worn or damaged, must be replaced with new parts.

Inspect shaft rollers and gears. If any indication of failure such as chipped teeth or excessive wear is indicated, then parts should be replaced with new parts.

Disassembly of Rear Output Shaft Sub-Assembly

1. Remove speedometer drive gear bracket and gear from rear output.



Fig. 101-Removing Intermediate Gear from



Fig. 102-Removing Front Output Shaft



Fig. 103-Removing Rear Output Shaft Sub-Assembly

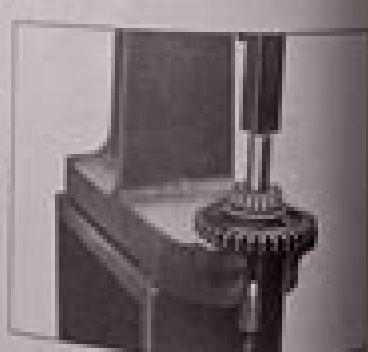


Fig. 104-Removing Rear Output Shaft Rear Bearings

2. Support axle assembly in a soft jaw vice and remove pin bolt and washers.
3. Remove assembly from vice and using a soft hammer, tap axle from shaft.
4. Support axle from rear of vehicle and press support shaft from the vehicle.
5. Dry and clean bearing from.
6. Remove the speedometer seal, using a drift, drive the bearing out from the housing rear face.
7. Using a brass drift, remove the bearing rear from the housing rear face.
8. Remove plate and speedometer gear from the shaft. To clean together before bearing seals.
9. Using press plate 1-2111, remove front bearing from the shaft as shown in Figure 103.
10. Collapse and remove pin bolt bearing from support shaft pin bolt.

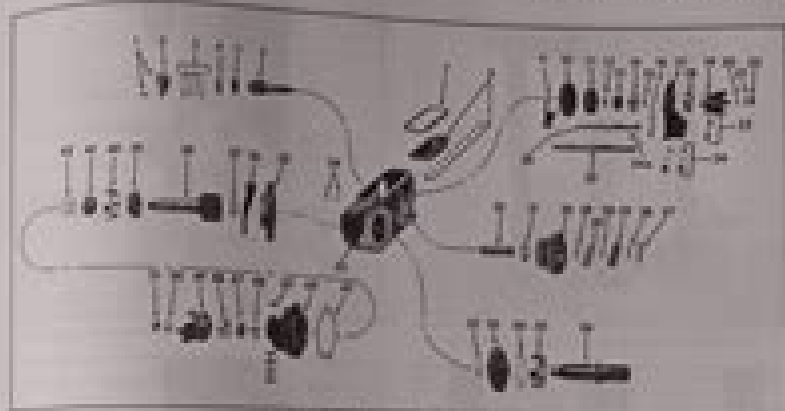


Fig. 105-Rear Output Shaft Sub-Assembly Exploded View

- | | | | |
|------------------------|--------------------------|------------------------|-------------------------|
| 1. Output Drive (H) | 16. Pin Bolt | 30. Intermediate Gear | 44. Rear Output Bearing |
| 2. Front Output Shaft | 17. Front Output Bearing | 31. Output Pin Bolt | 45. Rear Output Bearing |
| 3. Rear Gear | 18. Pin Bolt | 32. Intermediate Gear | 46. Rear Output Shaft |
| 4. Front Output Gear | 19. Front Output Bearing | 33. Transfer Case | 47. Rear Output Gear |
| 5. Gear Shim | 20. Gear | 34. Intermediate Shaft | 48. Rear Output Gear |
| 6. Front Output Gear | 21. Output Plate | 35. Intermediate Shaft | 49. Rear Output Gear |
| 7. Bearing Cap | 22. Output Plate | 36. Intermediate Shaft | 50. Rear Output Gear |
| 8. Front Output Gear | 23. Output Plate | 37. Intermediate Shaft | 51. Rear Output Gear |
| 9. Bearing | 24. Output Plate | 38. Intermediate Shaft | 52. Rear Output Gear |
| 10. Front Output Shaft | 25. Output Plate | 39. Intermediate Shaft | 53. Rear Output Gear |
| 11. Front Output Shaft | 26. Output Plate | 40. Intermediate Shaft | 54. Rear Output Gear |
| 12. Front Output Shaft | 27. Output Plate | 41. Intermediate Shaft | 55. Rear Output Gear |
| 13. Front Output Shaft | 28. Output Plate | 42. Intermediate Shaft | 56. Rear Output Gear |
| 14. Front Output Shaft | 29. Output Plate | 43. Intermediate Shaft | 57. Rear Output Gear |
| 15. Front Output Shaft | 30. Output Plate | 44. Intermediate Shaft | 58. Rear Output Gear |
| | | 45. Intermediate Shaft | 59. Rear Output Gear |
| | | 46. Intermediate Shaft | 60. Rear Output Gear |
| | | 47. Intermediate Shaft | 61. Rear Output Gear |
| | | 48. Intermediate Shaft | 62. Rear Output Gear |
| | | 49. Intermediate Shaft | 63. Rear Output Gear |
| | | 50. Intermediate Shaft | 64. Rear Output Gear |
| | | 51. Intermediate Shaft | 65. Rear Output Gear |
| | | 52. Intermediate Shaft | 66. Rear Output Gear |
| | | 53. Intermediate Shaft | 67. Rear Output Gear |
| | | 54. Intermediate Shaft | 68. Rear Output Gear |
| | | 55. Intermediate Shaft | 69. Rear Output Gear |
| | | 56. Intermediate Shaft | 70. Rear Output Gear |
| | | 57. Intermediate Shaft | 71. Rear Output Gear |
| | | 58. Intermediate Shaft | 72. Rear Output Gear |
| | | 59. Intermediate Shaft | 73. Rear Output Gear |
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| | | 62. Intermediate Shaft | 76. Rear Output Gear |
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| | | 81. Intermediate Shaft | 95. Rear Output Gear |
| | | 82. Intermediate Shaft | 96. Rear Output Gear |
| | | 83. Intermediate Shaft | 97. Rear Output Gear |
| | | 84. Intermediate Shaft | 98. Rear Output Gear |
| | | 85. Intermediate Shaft | 99. Rear Output Gear |
| | | 86. Intermediate Shaft | 100. Rear Output Gear |

Assembly of Rear Output Shaft Sub-Assembly

1. Place rear pin bolt bearing in front of rear output shaft with bearing identification facing out using Tool 1-2142 as shown in Figure 103.

CAUTION: Bearing identification must face out. Do not use an "H" bearing in soft and must not be used to force bearing in force or damage to the bearing may result.

2. Using Tool 1-2142, press front bearing on shaft as shown in Figure 103.
3. Install the front bearing cap in the front bearing from using Tool 1-2142 as shown in Figure 103 and cap nut in bearing.
4. Install the rear bearing and inspect the rear bearing from using Tool 1-2142 as shown in Figure 103 and cap nut in bearing.
5. Install the seal in the bearing rear from using Tool 1-2142 as shown in Figure 103 and seal hardware in bearing.

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