

# Removal/refitting

#### Crankshaft, bearings, and flywheel

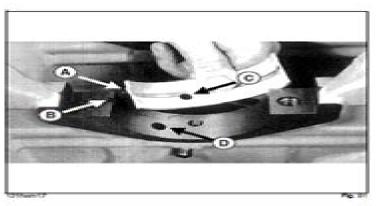
#### Fitting bearing bushes

1 Install the bearing bushes. Check that the bearing bush tags (A) are engaged in the slots (B) in the cylinder block and the bearing seats. Also check that the bearing bush lubrication holes (C) are aligned with the oil passages in the block (D). During assembly, apply a thick layer of clean engine oil:

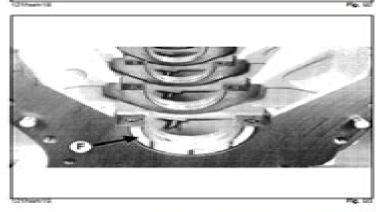
- On all cylinder block bearings.
- On both sides of the bearings.
- On the outside diameter of the journals.

2 Fit the thrust bearing (E) in the rear bearing (F) of the cylinder block after dipping them in clean engine oil.

- A Tags in the bearing bush.
- B Slot in the block.
- C Lubrication holes in the bearing bush.
- D Oil passages in the block.
- E Rear thrust bearing bush.







# Claas Renault Ares 806 816 Workshop Service Repair Manual

**Daniel F McAuley** 

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