

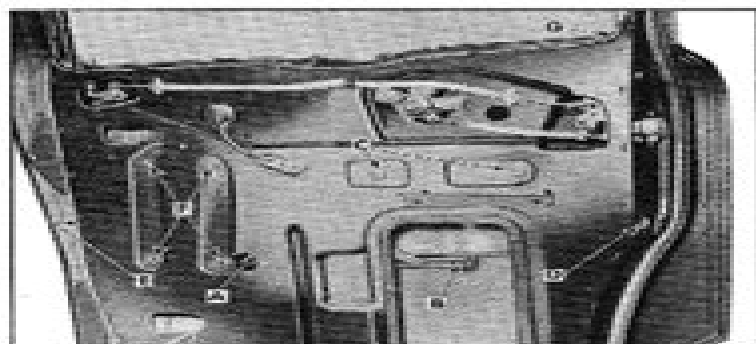


Fig. 63—Rear Door Assembly

3. Carefully pull lower glass run channel up through window opening.
4. To install, reverse this procedure making sure upper and lower run channels are properly aligned. Align channels for free glass travel and reseal inner panel.

Rear Door Window

Removal and Installation

1. Lower door glass, remove trim pad, access hole cover and tape covering small access hole "A" (fig. 63).

NOTE: On electric lift installation, disconnect positive or negative battery cable.

2. Remove upper glass run channel and through access holes "A" and "B" remove window to sash channel cam screws.
3. Disengage window from sash channel cam, lift window upward, carefully tilting it inward as it is lifted until window can be removed from door.

CAUTION: Do not operate electric lifts with window removed.

4. To install, reverse this procedure and reseal inner panel.

Adjustment

1. To correct a glass tilted in the run channels, loosen stationary cam screw "C" and move stationary cam as desired (fig. 63).
2. To correct glass bind, due to glass run channel misalignment, loosen screws "D" and "E" and adjust channels in or out as desired.

Rear Door Window Regulator

Removal and Installation

1. Lower door glass, remove trim pad access hole cover and tape from small access hole "A" (fig. 63).

NOTE: Disconnect motor leads on electric lift installations.

2. Through access holes at "A" and "B" remove window to sash channel cam screws and prop window in closed position.
3. Remove stationary cam screws "C" and cam, disengage sash channel cam from regulator and remove sash channel cam.
4. Remove screws "F" and carefully remove regulator.
5. To install, reverse this procedure. Reseal door inner panel as specified in this section.

Rear Door Weatherstrip

The removal and installation of rear door weatherstrips is similar to the weatherstrip operation on front doors. The service operation is covered in the Front Door section.

Rear Door Outside Handle

The rear door outside handle is removed and installed in the same manner as the front door outside handle. Removal and installation procedure is covered under Front Doors in this section.

Door Inner Panel Sealing

Whenever it is necessary to disturb the seal on the rear door inner panel, the inner panel must be resealed to insure a weatherproof door. The illustration keys the door inner sealing points with the sealing material required (fig. 64).

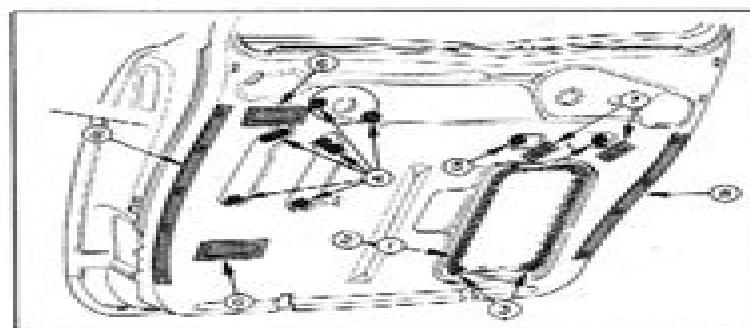


Fig. 64—Rear Door Inner Panel Sealing

Location Key	Sealer
1. Access Door Opening Flange	Medium Bodied Sealer
2. Access Door Flange	Medium Bodied Sealer
3. Access Door Corners	Medium Bodied Sealer
4. Window Regulator Holes	Body Caulking Compound
5. Window Cam Attaching Holes	Body Caulking Compound
6. Welding Access Holes	Waterproof Tape
7. Arm Rest Attaching Holes	Waterproof Tape
8. Trim Pad Nail Slots	Waterproof Tape

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