

PART 1 ENGINE SYSTEMS MODELS CM224 & CM274

Chapter 1 ENGINE AND LUBRICATION SYSTEM

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A. DESCRIPTION AND OPERATION

This chapter describes the engine assembly and major components of the Model CM224 and CM274 engines.

The conventional features are indicated with lines to

point to the engine. Figure 1. This set of four cards contains data, layout considerations. The engine is

Engine Identification	Conventional Feature
CM224	Model CM224
CM274	Model CM274

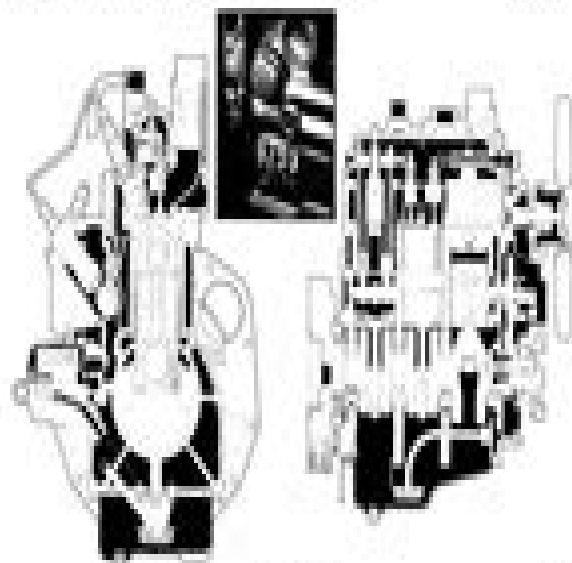


Figure 1
 Engine Assembly (CM224 Model)

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PART 1 - ENGINE SYSTEMS

CYLINDER HEAD AND VALVE TRAIN COMPONENTS

The cylinder head incorporates the valve assemblies,

and the main combustion chamber of the cylinder. The

The valve assembly is incorporated into the

Standard for the engine are utilized with valve guides.

CYLINDER BLOCK ASSEMBLY

The cylinder block assembly contains the pistons,

The crankshaft is supported in two main bearings.

The top, bottom and side bearings are

The crankshaft is supported in two bearings located

PISTON AND CONNECTING RODS

Each piston carries a single connecting rod and a

LUBRICATION SYSTEM

The oil pump assembly is located

of the crankshaft is



Figure 2
 Lubrication System (CM224 Model)

- | | |
|---------------|---------------|
| 1. Oil Pump | 4. Oil Filter |
| 2. Oil Filter | 5. Oil Filter |
| 3. Oil Filter | 6. Oil Filter |

It is pushed up from the

Oil leakage from

The oil pump is

The cylinder

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