

13. Separate the engine from the transmission.

14. Remove the engine mounting bolts.

15. Use a spreader bar with a suitable sling and adequate chain hoist to lift the engine from its base (Fig. 6). To prevent bending of the engine lifter brackets the lifting device should be adjusted so the lifting hooks are vertical. To ensure proper weight distribution, all engine lifter brackets should be used to lift the engine.

NOTE: Do not lift an engine by the webs in the air inlet opening of the cylinder block.

16. Locate the center lug of the overhaul stand adaptor plate in the proper air box opening on the side of the block opposite the blower. The center lug is located in the number two opening of four cylinder engines and in the number four opening of six cylinder engines.

The adaptor plate, used with the hydraulic engine overhaul stand, must be attached to the mounting plate on the overhaul stand with six spacers and bolts (Fig. 5). Long spacers and bolts are used with the four cylinder engines and short spacers and bolts are used with the six cylinder engines. The spacers provide the

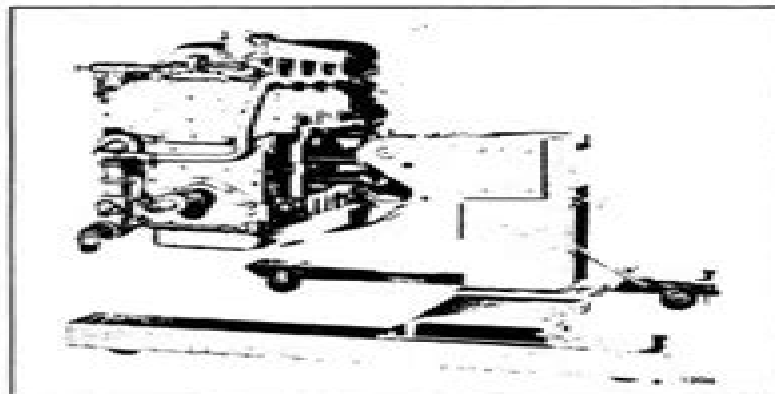


Fig. 5 - Engine Mounted on Overhaul Stand (J 6837-C) and Adapter (J 8196)



Fig. 6 - Lifting Engine with Spreader and Sling

necessary clearance for the front balance weight cover and the flywheel housing when the engine is tipped on its side and rotated.

17. Loosen the locknuts on the two holding lugs on the adaptor plate and lower the engine while guiding the lugs into the air box openings.

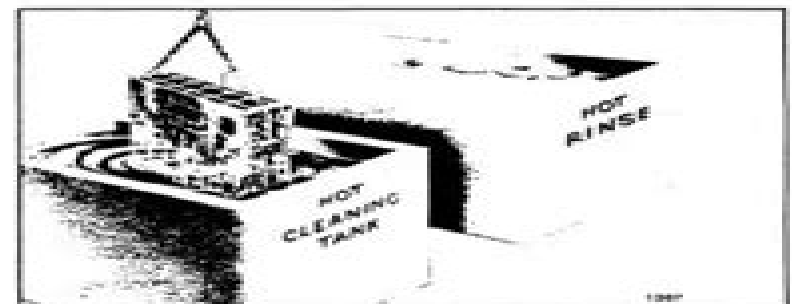


Fig. 7 - Cleaning Cylinder Block

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