

SECTION 1 TROUBLE SHOOTING

TRACTOR WILL NOT MOVE FORWARD OR REVERSE.

(WARNING! DO NOT ATTEMPT ANY ADJUSTMENTS WITH ENGINE RUNNING.)

- 1.00 Check control linkages to directional control on hydro.
- 1.01 Important! Check oil level in reservoir on top of hydro. (See hydro specifications for oil type and quantities.)
- 1.02 Make sure freewheel button on hydro is fully released. (See Sundstrand Hydro transmission manual for replacement.)
- 1.03 Check input drive belt. Adjust or replace as needed. (See tractor manual for specifications.)
- 1.04 If the splined shaft on hydro is not rotating when input fan is rotating then refer to section 3 (DAMAGED INPUT ASSEMBLY) or section 4 (HYDRO TRANSMISSION REMOVAL).
- 1.05 If hydro shaft does rotate but brake disc does not, (When hydro directional control lever is not in neutral.) then refer to section 4 (HYDRO TRANSMISSION REMOVAL).
- 1.06 Make sure parking brake is released.

OVER HEATING

- 1.10 Important! Check oil level.
- 1.11 Oil must be within specified limits on reservoir.
- 1.12 Oil must be as specified in manual.
- 1.13 Check for broken or distorted cooling fan blades or, remove any obstructions such as grass clippings, leaves, dirt, etc., from cooling fins.
- 1.14 Check tractor manual not to exceed recommended load rating.
- 1.15 Be sure parking brake is fully released.
- 1.16 If parking brake is released but still braking, refer to section 2 (BRAKE ADJUSTMENT OR REPAIR).

BRAKE FAILS TO STOP VEHICLE OR HOLD ON HILLS.

- 1.20 The brake is located on the right side of the trans-axle. Find brake lever rod and depress brake several times to verify actuation of brake.
- 1.21 Adjust brake arm as specified in section 2.
- 1.22 Or brake pucks must be replaced. Section 2 (BRAKE ADJUSTMENT OR REPAIR).

TRANSMISSION LEAKS OIL OR GREASE.

- 1.30 Make sure oil reservoir on top of hydro is snug.

- 1.31 If oil leaks from shaft seals on hydro refer to the Sundstrand Hydro Transmission Manual for repairs.
- 1.32 Check transaxle housings for damage. See section 6 (HOUSING CRACKED OR BROKEN).
- 1.33 Retorque housing bolts to 80-120 inch/LBS.
- 1.34 If ball bearings leak grease then go to section 7 (DAMAGED BALL BEARINGS).

SECTION 2 BRAKE ADJUSTMENT AND REPAIR

- 2.00 Disconnect brake rod from actuating arm.
- 2.10 The brake is factory set for a specific brake clearance. If brake is found to be out of adjustment then go to section 2.40 for readjustment.
- 2.20 To install new pads remove (2) bolts securing the brake yoke assembly.
- 2.21 Pull disc from shaft and inspect bearing area for grease leakage.
- 2.22 Remove (2) actuating pins from brake yoke assembly and check for excessive wear on pins or yoke.
- 2.30 Use a degreasing solvent to clean brake area thoroughly before reassembly.
- 2.31 Reassemble brake yoke assembly by reinstalling (2) actuating pins, (1) puck plate, and (1) brake puck. (Secure puck with scotch tape for ease of assembly.
- 2.32 Rebolt yoke assembly by using locktite #242.
- 2.40 Check gap between disc and puck with feeler gauge. (See figure 1.) Gap must be adjusted by tightening or loosening castle nut to .010 gap exactly.
- 2.50 Relink brake rod to actuating arm.

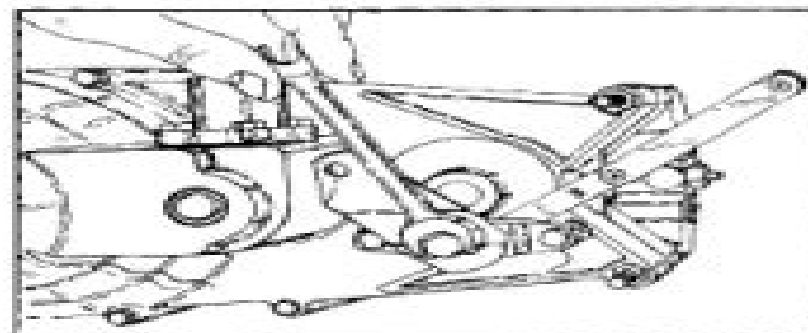


FIGURE 1.

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