

Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel rail.
Tighten
Tighten the fuel rail bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

Chevrolet Optra User Manual 201

Mark Steyvers



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Table of Contents Chevrolet Optra User Manual 201

1. Understanding the eBook Chevrolet Optra User Manual 201
 - The Rise of Digital Reading Chevrolet Optra User Manual 201
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Optra User Manual 201
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Optra User Manual 201
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Optra User Manual 201
 - Personalized Recommendations
 - Chevrolet Optra User Manual 201 User Reviews and Ratings
 - Chevrolet Optra User Manual 201 and Bestseller Lists
5. Accessing Chevrolet Optra User Manual 201 Free and Paid eBooks
 - Chevrolet Optra User Manual 201 Public Domain eBooks
 - Chevrolet Optra User Manual 201 eBook Subscription Services
 - Chevrolet Optra User Manual 201 Budget-Friendly Options
6. Navigating Chevrolet Optra User Manual 201 eBook Formats

- ePub, PDF, MOBI, and More
- Chevrolet Optra User Manual 201 Compatibility with Devices
- Chevrolet Optra User Manual 201 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevrolet Optra User Manual 201
 - Highlighting and Note-Taking Chevrolet Optra User Manual 201
 - Interactive Elements Chevrolet Optra User Manual 201
- 8. Staying Engaged with Chevrolet Optra User Manual 201
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chevrolet Optra User Manual 201
- 9. Balancing eBooks and Physical Books Chevrolet Optra User Manual 201
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevrolet Optra User Manual 201
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chevrolet Optra User Manual 201
 - Setting Reading Goals Chevrolet Optra User Manual 201
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chevrolet Optra User Manual 201
 - Fact-Checking eBook Content of Chevrolet Optra User Manual 201
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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