

CARBURETOR IDENTIFICATION

Model Number: 1166101
 Applications: Federal (Main, California, and Canada) 6 Cylinder engine

The carburetor identification number is stamped vertically on the float bowl, next to the fuel inlet nut (Figure 1). Refer to this number when ordering the carburetor.

Carburetor parts are shown in the disassembled view (Figure 6), and are identified by name on the homologous (Figure 10).

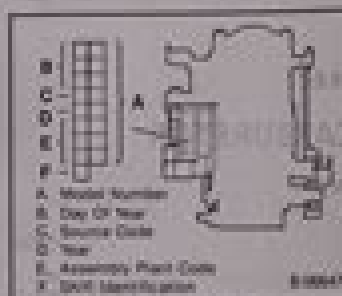


Figure 1 - Carburetor Identification

GENERAL DESCRIPTION

Model 116F is a single stage, single barrel carburetor of the "16F" family (Figure 2). Carbs following the "16F" design have these features:

- B. - It has an integral electric choke.
- F. - It has adjustable main metering needle valve.

Model 116F has three main assemblies: an air horn, a float bowl and a throttle body. It has the two operating systems shown in Figures 4 through 6.

Figure 4: Fuel
 Figure 5: Air
 Figure 6: Main Metering

NOTE: The factory set metering rod adjusting screw, located on the air horn (Figure 2), controls the position of the adjustment portion of the metering rod in its slot. Any attempt to thread this screw could result in engine damage or excessive emissions.



Figure 2 - Model 116F Carburetor (Front View)

ELECTRIC CHOKING SYSTEM

The electric choke system (ECS) is used to provide the desired engine idle speed, and to prevent "stalling" when the engine is cranked off.

UNIT REPAIR

The information that follows applies to a complete overhaul after the carburetor has been removed from the engine, and includes disassembly, thorough cleaning, inspection and replacement of all gaskets, seals, worn or damaged parts, and adjustment of individual systems.

Refer to the disassembled view (Figure 6), and service (Figure 10), for parts identification.

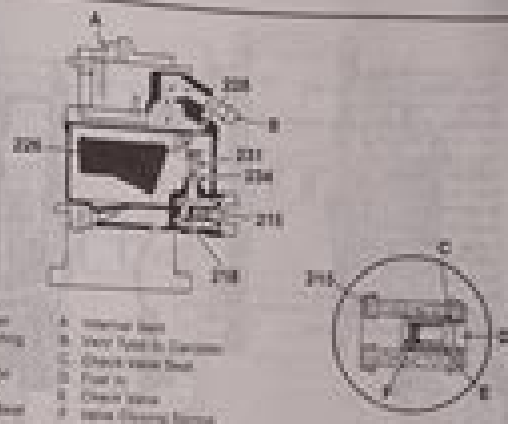


Figure 3 - Float Assembly

- 215. Fuel Inlet Pin
- 216. Fuel Pin Spring
- 217. Fuel
- 218. Fuel Strainer Pin
- 219. Fuel Needle
- 220. Fuel Needle Seat
- 221. Needle Pin
- 222. Needle Valve Spring
- 223. Needle Valve
- 224. Needle Valve Seat
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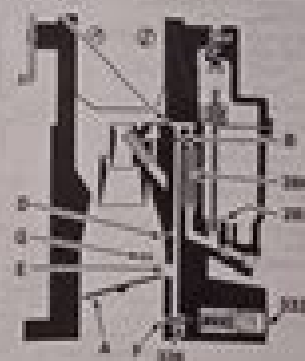


Figure 4 - Air Horn

- 280. Jet, Main Metering
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Chevrolet Truck Repair Manuals

Robert Maddox, John Harold Haynes



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