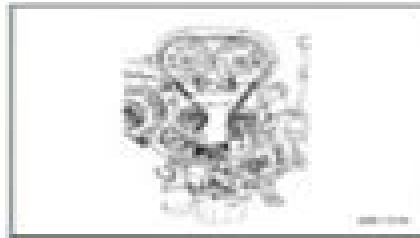
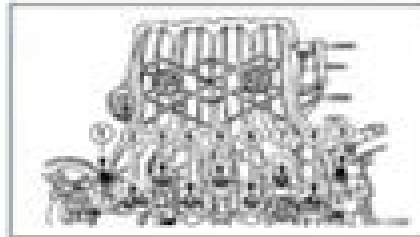


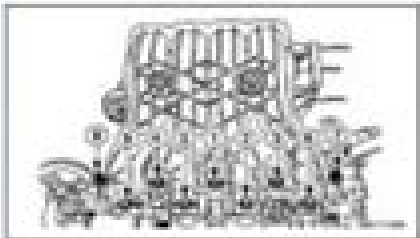
# Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



## Installation Procedure

1. Install the fuel cap.  
**Tighten**  
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.  
**Tighten**  
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



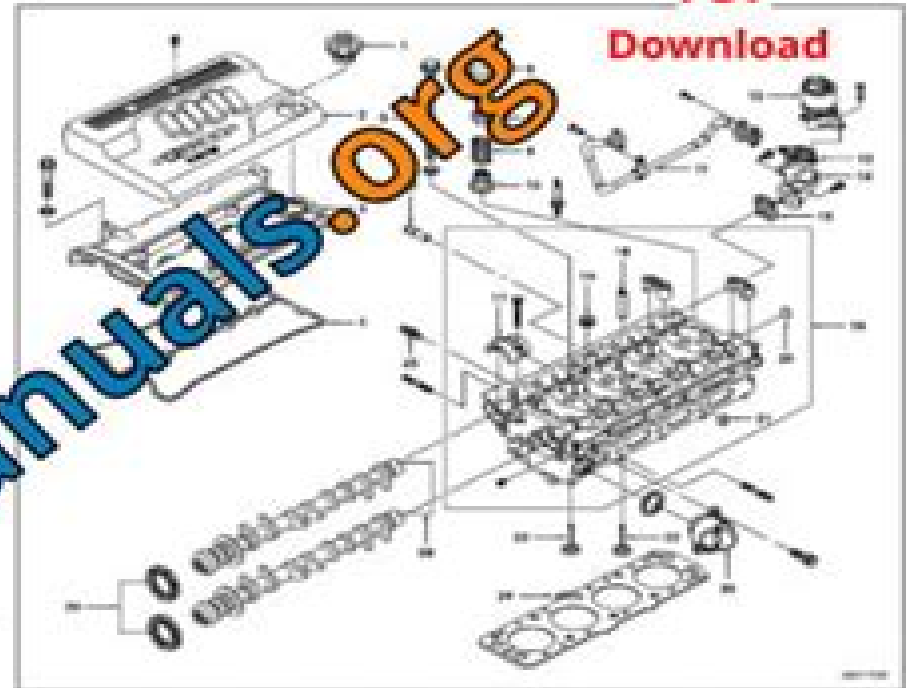
3. Install the exhaust gas recirculation (EGR) pipe.  
**Tighten**  
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

## COMPONENT LOCATOR

### CYLINDER HEAD

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2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
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9. Valve Spring
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12. EGR Valve
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# Chevrolet Optra Service Manual Motor

**G Orfield**



## **Chevrolet Optra Service Manual Motor:**

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