

CONTINENTAL

TELEDYNE TOTAL POWER
3409 Democrat Road
P.O. Box 181160
Memphis, Tennessee 38181-1160

Model	No. Cyls.	Bore	Stroke	Displ.
TMD43	2	91 mm (3.58 in.)	103.2 mm (4.06 in.)	1350 cc (82 cu. in.)
TMD30	3	91 mm (3.58 in.)	103.2 mm (4.06 in.)	2000 cc (123 cu. in.)
TMD27	4	91 mm (3.58 in.)	103.2 mm (4.06 in.)	2680 cc (164 cu. in.)
TMDT27	4	91 mm (3.58 in.)	103.2 mm (4.06 in.)	2680 cc (164 cu. in.)

The TMD Series of engines are water cooled, four cylinder, four stroke cycle, indirect injection diesel engines. Model TMDT27 is turbocharged. Crankshaft rotation is counterclockwise as viewed from flywheel (PTO) end. Number 1 cylinder is at timing gear end of engine. Fuel injection system pump and filter may be either CAV or Stanadyne RocsaMaster.

MAINTENANCE

LUBRICATION

For engine lubrication, API classification CD motor oils are recommended. Oil sump capacity, including filter, is 4.73 liters (5 quarts) on 2-cylinder engines, 5.68 liters (6 quarts) on 3-cylinder engines and 6.65 liters (7 quarts) on 4-cylinder engines. Under normal use, oil and filter should be changed after every 100 hours of use in clean environment, every 50 hours in dirty environment. Under light duty use (25 percent of maximum continuous rating), oil and filter change interval can be extended to 200 hours. Oil and filter must always be changed after first 50 hours use of new or rebuilt engine.

For intermittent use, oil viscosity should be based on ambient temperature. Oil viscosity for engines in continuous use should be selected based on sump oil temperature.

INTERMITTENT USE. If single grade oils are used, use SAE 10W in temperatures of -24° to -7° C (-10° to $+20^{\circ}$ F), SAE 20W/20 oil in temperatures of -15° to $+10^{\circ}$ C (5° to 52° F), SAE 30 in temperatures of 0° to 32° C (32° to 91° F) or SAE 40 oil in temperatures above 22° C (72° F).

Multigrade SAE 20W-40 or SAE 20W-50 oils can be used in temperatures of -15° to $+32^{\circ}$ C (5° to 90° F), and SAE 15W-40 or 15W-50 oil in temperatures of -18° to 32° C (0° to 90° F), 10W-40 or 10W-50 oils in temperatures of -24° to 27° C (-10° to 80° F), or SAE 5W-20 oil in temperatures below -30° C (-14° F).

CONTINUOUS USE. Single grade SAE 20 oil should be used if oil sump temperature is 55° - 71° C (130° - 160° F), SAE 30 if oil sump temperature is 71° - 99° C (160° - 210° F), or SAE 40 if oil sump temperature is 99° - 121° C (210° - 250° F). Multigrade oils should not be used if sump temperature is above 99° C (210° F).

ENGINE SPEED ADJUSTMENT

Slow idle speed should be 500-1000 rpm and is adjusted by turning idle speed screw (I—Fig. C1-1 or C1-2). Maximum governed engine speed is determined by engine application, and is adjusted by turning high speed screw (H—Fig. C1-1 or C1-2).

On RocsaMaster pumps used on welder or generator set engine, pump is equipped with a speed droop control as



Fig. C1-1—View of typical CAV-DPA fuel injection pump used on some engines. Loosen vent screws (V) to bleed air. Turn screw (I) to adjust low idle speed and screw (H) to adjust high rpm.

shown in Fig. C1-3. This control may be adjusted externally to increase or decrease governor control spring (S) tension to provide sharpest governor regulation possible without surge. Control may be adjusted with engine running. Turning the speed droop screw (D) clockwise broadens governor regulation and reduces instability. After adjusting speed droop setting, high idle speed stop screw must be readjusted.

The RocsaMaster pump may also be equipped with a maximum fuel delivery adjusting screw (torque screw or

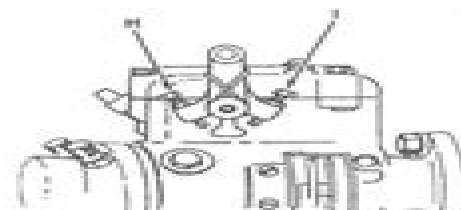


Fig. C1-2—View of typical RocsaMaster fuel injection pump used on some engines. Turn screw (I) to adjust low idle speed and screw (H) to adjust high rpm.



Fig. C1-3—View showing location of speed droop governor control on RocsaMaster fuel injection pump.

Illustrations Courtesy Teledyne Total Power

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