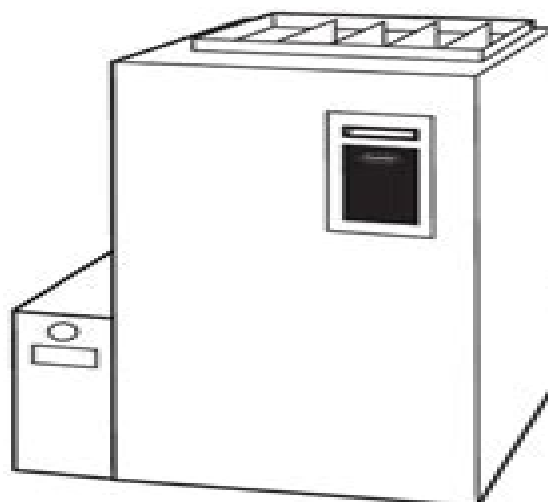


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DELUXE 4-WAY MULTIPOISE VARIABLE-SPEED
CONDENSING GAS FURNACE
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web feb 16 2023 the adjustable laser parameters that have a direct impact on laser cutting settings include power wavelength pulse width and spot size power is limited by the maximum power rating of the laser system the wavelength pulse width and spot size however can all be directly manipulated and changed

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web laser cutting parameters the laser cutting parameters are dependent on the beam characteristics the cutting rate required the composition and thickness of the material to be cut and the desired cut edge quality the laser cutting process and cut quality depend upon the proper selection of laser and workpiece parameters

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web aug 27 2023 in this article we present a list of relevant parameters for ipg and raycus lasers including the cutting thickness cutting speed auxiliary gas focus pressure and cutting head size the listed ipg lasers include power outputs of 1000w 1500w 2000w 3000w 4000w 6000w and 8000w among others

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web may 23 2023 in general laser cutting quality is influenced by process parameters such as laser power scan speed repetition frequency pulse duration the type and pressure of the auxiliary gas and the type and thickness of the workpiece material removal rate surface roughness kerf width kw and heat affected zone haz are commonly

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web finding the optimal laser cutting parameters requires a systematic and methodical approach as it involves optimizing various factors to achieve the desired cut quality speed and accuracy here is a detailed step by step guide on how to determine the best laser cutting parameters for your specific material and application

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web in the laser cutting process laser parameters such as laser output power and pulsating frequency cutting speed assisting gas pressure and focal distance determine the end product quality the sideways burning along the cutting paths results in poor cutting quality particularly wedge cuts forming in sheet metal

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