

4. Remove the oil pump-to-front plate cap screws.



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5. Remove cover and outlet tube.

6. Remove housing assembly and drive gear from front plate.

7. Remove O-ring from tube bore in block.



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INSPECT AND MEASURE CLEARANCES (STANDARD CAPACITY OIL PUMP)

Inspect oil pump components for excessive wear.
Replace parts or oil pump assembly, as necessary.

1. Check gear-to-pump cover radial clearance.

RADIAL CLEARANCE SPECIFICATIONS

Thickness of gear	10.125-10.135 mm (0.3983-0.3994 in.)
Wear Limit	10.135 mm (0.3994 in.)
Radial clearance	0.025-0.107 mm (0.0010-0.0042 in.)
Wear Limit	0.12 mm (0.0047 in.)



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2. Check gear-to-pump housing radial clearance.

RADIAL CLEARANCE SPECIFICATIONS

Radial Clearance	0.10-0.15 mm (0.004-0.006 in.)
Wear Limit	0.20 mm (0.008 in.)



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3. Check housing bore (D) and pump shaft (O).

PUMP SHAFT SHAFT (O) AND BORE (D) SPECIFICATIONS

Bore (D) in housing	10.075-10.085 mm (0.3963-0.3969 in.)
Wear Limit	10.085 mm (0.3969 in.)
Shaft (O)	10.075-10.085 mm (0.3963-0.3969 in.)
Wear Limit	10.087 mm (0.3970 in.)
Shaft (O)	10.075-10.085 mm (0.3963-0.3969 in.)
Wear Limit	10.085 mm (0.3969 in.)



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COMPLETE STANDARD CAPACITY OIL PUMP DISASSEMBLY

1. Remove outlet tube from cover.
2. Remove and discard O-ring.



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Ctm4 Technical Manual

KJ Lindholm-Leary



Ctm4 Technical Manual:

Manual of Navy Enlisted Manpower and Personnel Classifications and Occupational Standards United States. Bureau of Naval Personnel,1978 **The Naval Institute Guide to Combat Fleets of the World, 1990/91** Bernard Pr  zelin,1990

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