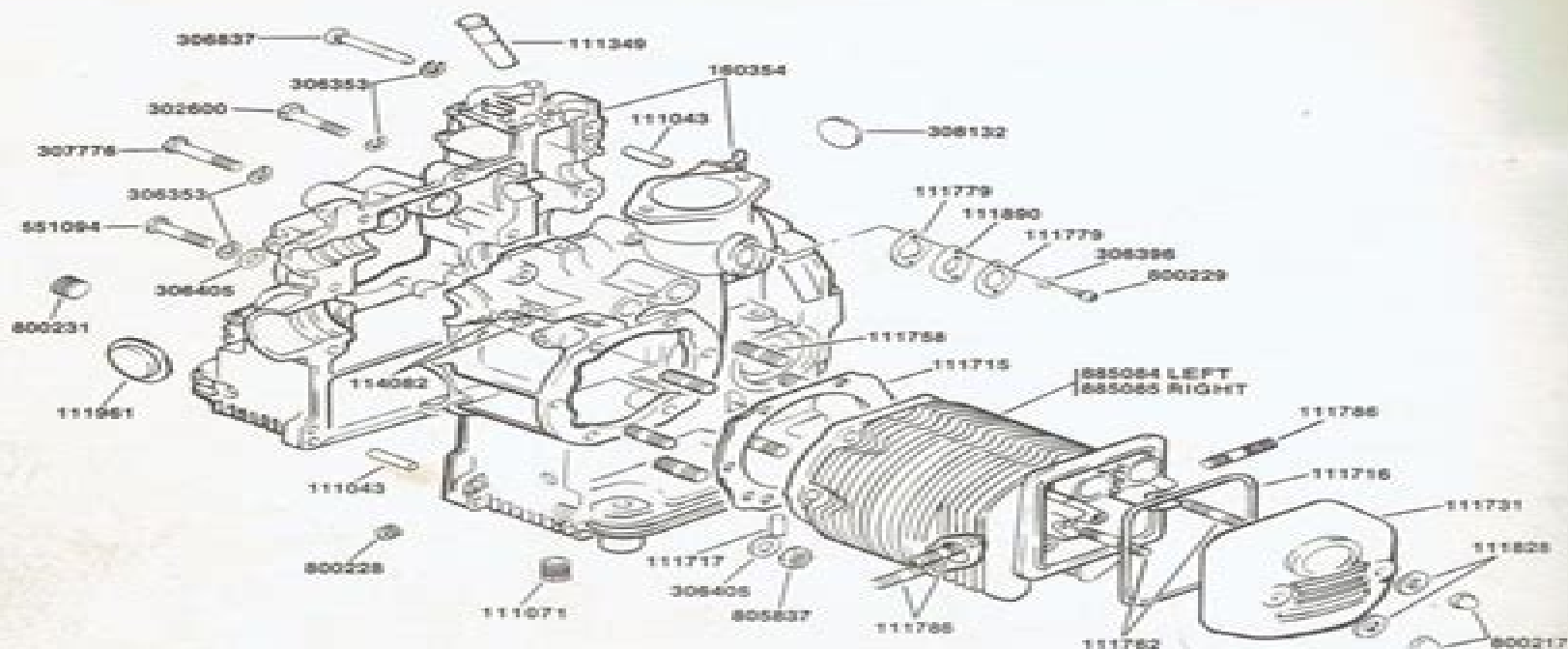




CYLINDERS AND CRANKCASE

Part No.	Description	No. Req'd.	Part No.	Description	No. Req'd.
111071	Plug, drain, 1/2"	1	306353	Lockwasher, 3/8	13
111715	Gasket, cylinder	2	306396	Lockwasher, 1/4	2
111716	Gasket, valve cover	2	306405	Washer, 3/8	2
111731	Cover, valve	2	306837	Screw, 3/8-16 x 3 1/4	1
111762	Stud, rocker arm	4	307776	Screw, 3/8-16 x 2 3/4	2
111779	Gasket, fuel pump	2	551094	Screw, 3/8-16 x 1 3/4	2
111786	Stud, manifold	8	*160440	Gasket set	As Req'd.
111828	Gasket, Nut	4			
111890	Block, fuel pump insulator	1	306405	Washer, 3/8	12
111961	Cover, camshaft	1	308132	Plug, weld expansion, 15/16	1
*112008	Sealer, crankcase	1	800217	Nut, acorn, 5/16-24	4
800229	Screw, 1/4-20 x 1, flister hd.	2	800228	Plug, 3/4", pipe	1
160354	Crankcase set	1	800231	Plug, 1/2", pipe	1
111043	Pin, taper	2	805837	Nut, 3/8-24, lock	12
111349	Tube, dipstick	1	885084	Cylinder, LEFT, w/valve seats and guides only	1
111717	Shaft, oil pump idler	1			
111758	Stud, cylinder	12	885085	Cylinder, RIGHT, w/valve seats and guides only	1
114082	Plug, oil galley	4			
302600	Screw, 3/8-16 x 1 1/2	8			

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