

Counterweight

Remove & Install Counterweight

Tools Needed	A
Low bracket	1



1. Remove the washers and bolts (1) and exhaust pipe (3).



2. Support counter weight (2) with a hook and tooling (1) as shown.



3. Remove towing pin (1).
 4. Remove the washer plate and bolts (2).
 5. Use the hook and tooling (1) to remove counter weight (2). The weight of the counterweight is approximately 1750 kg (3855 lb).
- NOTE :** The following steps are for installation of the counterweight.
6. Put counterweight (2) in position on the frame, and install bolt (3) and bolts (4). Tighten the bolts to a torque of 800 $\pm$ 50 Nm (590 $\pm$ 37 lbf-ft).
 7. Install towing pin (1).

Engine

Remove & Install Engine

Tools Needed	A
Low bracket	1

NOTE : Procedures for gasoline, L.P. gas and diesel engines are all similar. The engine shown in the following illustrations is for L.P. gas engine.

Start By :

- a. Remove "Overhead guard"

- b. Remove counterweight*

- c. Remove hood assembly*

* Refer to the topics "Overhead guard", "Counterweight" and "Hood assembly" in this manual.



1. Remove two bolts (1) and rear plate (2).



2. Disconnect the two battery cables (1). Remove the washers, two bolts (2) and battery assembly (3).



3. Loosen the clamps and disconnect or clean hoses (4).



4. Remove mounting bracket (5) and air cleaner (6).
5. Loosen clamp assembly (7).

Daewoo Forklift Operators Manuals

Albert A Gayle



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