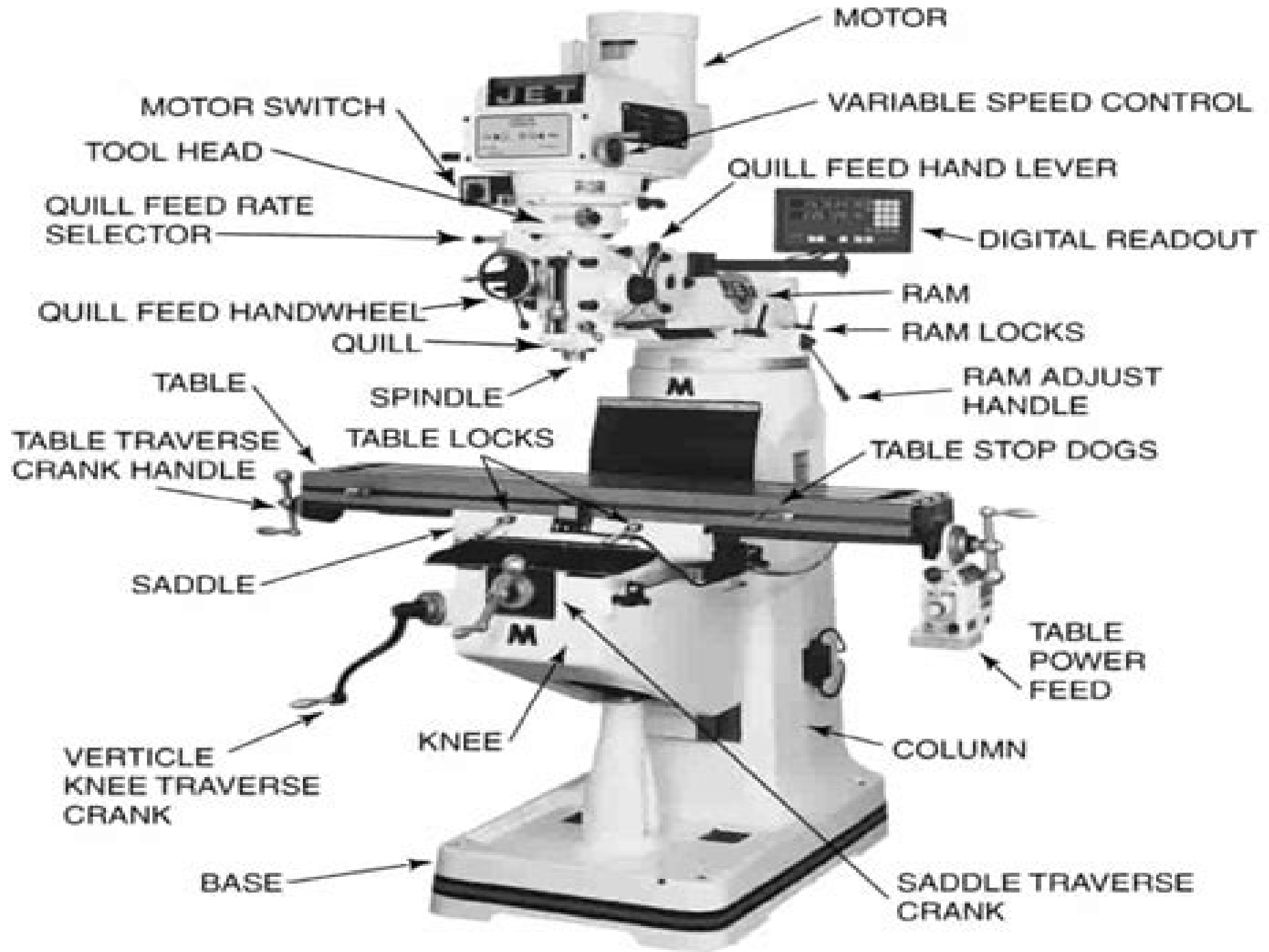




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Raw material transportation was mostly manual manually operated saws sized raw materials cranes were used to move subassemblies and modules were pushed by hand or with a battery powered pusher German prefabricated home manufacturers used closed panels to construct walls roofs and floors rather than modular construction Three levels of automation were identified manual semi automated and fully automated Manual production methods were similar to those found in the United States In semi automated factories automated machinery was used but an operator was required to manually load unload and start the machine The fully automated factories had equipment capable of machining and transferring panel components and placing and fastening components together Such investment in automation is risky in the cyclic housing industry The modular factory has elevated homebuilding from a craft to mass production but flexibility is reduced and significant customization is difficult Future research should examine the cost effectiveness of using high levels of automation software and equipment in the U S homebuilding industry and whether it can profitably provide the manufacturing flexibility for mass customization Alternatively the use of lean manufacturing in modular home factories to realize the same benefits needs to be examined

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