

# ADJUST INJECTORS AND VALVES (TORQUE METHOD) VVT/TA-1710 CID ENGINES

## Timing Mark Alignment

1. If used, pull the compression release lever back and block in the open position only while barring the engine.
2. Loosen the injector rocker lever adjusting nut on all cylinders. This will aid in distinguishing between cylinders adjusted and not adjusted.

**Note :** Before adjusting the injectors and valves be sure to determine if the rocker housings are made of cast iron or aluminium and use the appropriate setting.

3. Bar the engine in the direction of rotation until a valve set mark (Fig's. 7-5, 7-6 and 7-7) aligns with the mark or pointer on the gear case cover. Example : A or 1-6 "VS" on Inline Engines or 1-6R "VS" on V-1710 Engines.



Fig. 7-5. Valve set mark V-1710

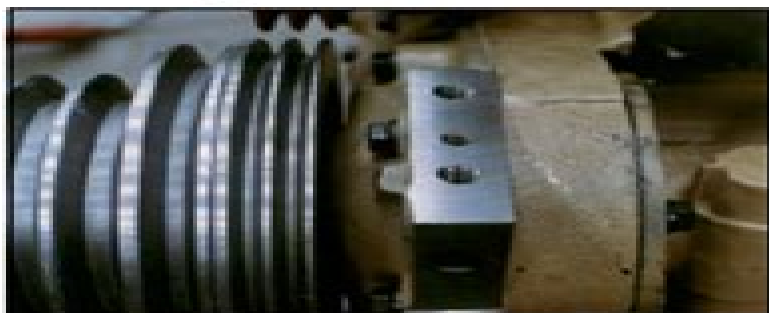


Fig 7-6. Valve set mark — N-855

4. Check the valve rocker levers on the two cylinders aligned as indicated on the pulley. On one cylinder of the pair, both rocker levers will be free and the valves closed; this is the cylinder to be adjusted.
5. Adjust the injector plunger first then the cross heads and valves to the clearances indicated in the following paragraphs.
6. For the firing order see Table 7-5 for Inline Engines and Table 7-6 and Fig. 7-7 for V-1710 Engines.

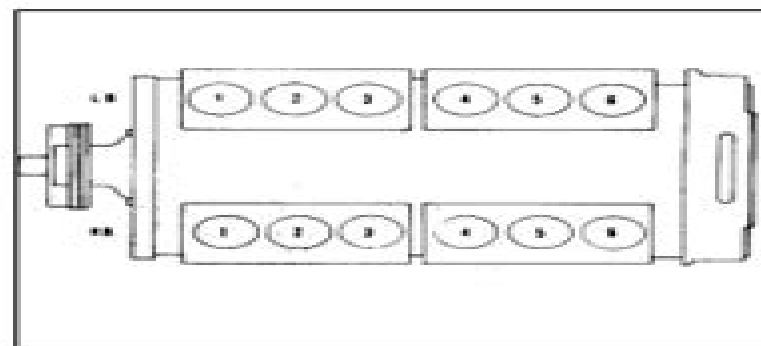


Fig. 7-7. V-1710 Piston position

Table 7-5 : Engine Firing Order for N-855 Engines

| Right Hand Rotation | Left Hand Rotation |
|---------------------|--------------------|
| 1-5-3-6-2-4         | 1-4-2-6-3-5        |

Table 7-6 : Firing Order for V-1710 Engines

Right Hand -

1L-6R-2L-5R-4L-3R-6L-1R-5L-2R-3L-4R

Left Hand -

1L-4R-3L-2R-5L-6R-6L-3R-4L-5R-2L-6R

7. Continue to bar the engine to the next "VS" mark and adjust each cylinder in the firing order.

# Cummins Nt855 G4 Manual

**Cummins Engine Company**



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