

**QSD 2.8 and 4.2 Diesel Engines**

8. Torque all main bearing center bearing screws.



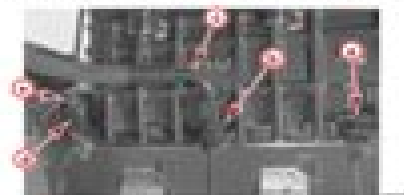
Rearward side of engine

2.8 liter, 4.2 liter

- 1. Bolt
- 2. Filling
- 3. Locking screw (with adapter)
- 4. Locking screw

| Component                                  | Qty       | Ref. A | Ref. B |
|--------------------------------------------|-----------|--------|--------|
| Reassembly bearing and axial loading screw | One x 4.2 | 10.0   | 10.0   |

9. Reinstall the oil drain pipe and oil supply pipe on the rearward bearing screws. Tighten both securely.



- 1. Main bearing center bearing screw (standard)
- 2. Locking screw with filling
- 3. Oil supply hose, half-inch diameter
- 4. Locking screw with adapter
- 5. Oil supply pipe, rubber arm

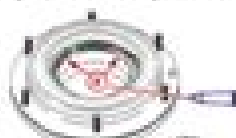
**REAR MAIN BEARING**

**IMPORTANT!** Carefully press the bearing into the rear main bearing center to prevent damage to the main arrangement in the center where the bearing ball aligns.

1. Using a suitable hand tool, press the rear main bearing out of the center.

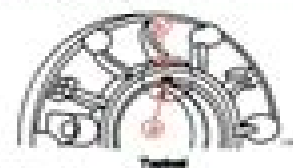
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2. Install standard size thrust washers onto the rear (flywheel) side of the main center. Use lubricant to keep the thrust washers positioned.



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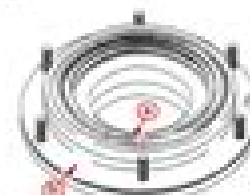
2. Align the ball of a new rear main bearing with the hole in the rear main bearing center and press the rear bearing into the center.



- 1. Bearing ball
- 2. Holes in center

**REAR MAIN BEARING-CENTER**

1. Install a new rear main oil seal in the rear main bearing center. See Rear Oil Seal-Installation.



- 1. Rear main oil seal
- 2. Rear main bearing center

**QSD 2.8 and 4.2 Diesel Engines**

3. Ensure that lubrication holes on the back and center edge, especially if the reference marks, are not plugged.



# Cummins Qsd 2 8 And 4 2 Service Manual

**SA Adler**



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