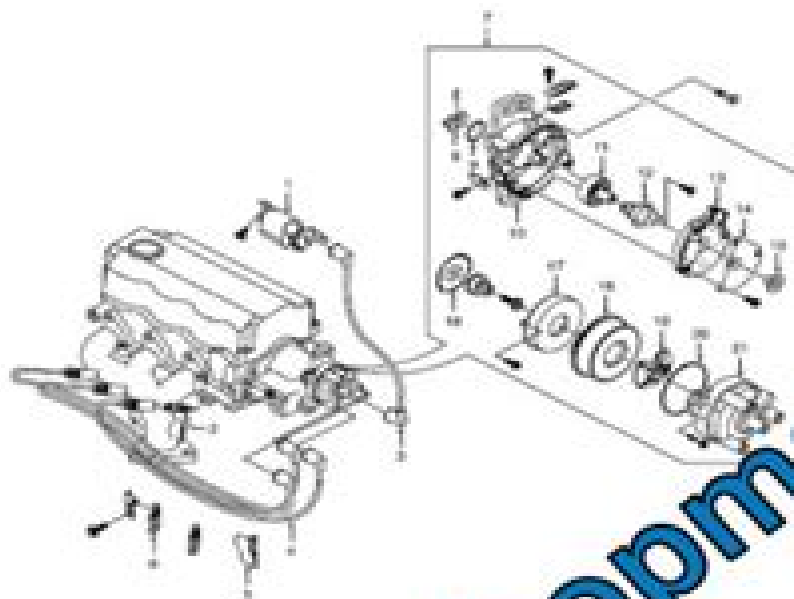


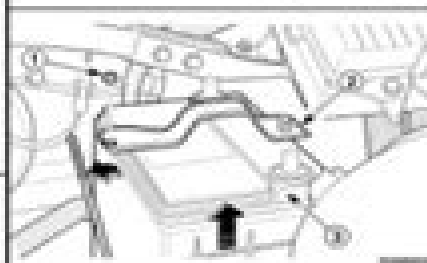
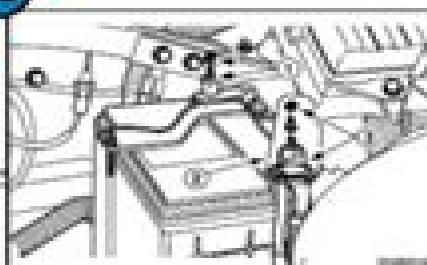
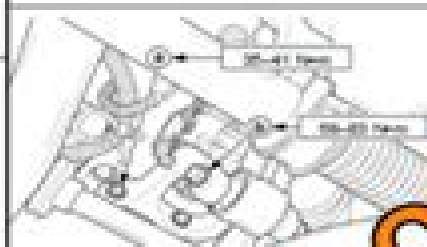
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ENGINE ELECTRICAL 15E-15 ENGINE ELECTRICAL

IGNITION SYSTEM



- | | |
|-------------------------------|-------------------------|
| 1 Ignition Coil | 12 Ignition Sensor Unit |
| 2 Spark Plug | 13 Spark Plug |
| 3 Ignition Wire (40) | 14 Spark Plug |
| 4 Ignition Wires (41, 42, 43) | 15 Spark Plug |
| 5 Support Clamp | 16 Spark Plug |
| 6 Mounting Clamp | 17 Spark Plug |
| 7 Distributor Assembly | 18 Spark Plug |
| 8 Coupling | 19 Spark Plug |
| 9 Distributor Oil Seal | 20 Spark Plug |
| 10 Distributor Housing | 21 Spark Plug |
| 11 Distributor Shaft | |



Installation Process

1. Install in the reverse for driver side.
2. Install the engine in the engine mounting lower bracket.

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3. Tighten the engine mounting lower bracket bolts to 25-30 ft-lb (34-41 Nm).
4. Tighten the engine mounting lower bracket, attach the engine mounting lower bracket and nut to 55-60 ft-lb (75-82 Nm).

5. Install the bolts and nut.

Tighten

- Tighten the generator adjusting bolt to 4-7 ft-lb (5-10 Nm).
- Tighten the generator lower bracket bolt and nut to 15-25 ft-lb (21-34 Nm).
- Inspect the generator drive belt tension.

BATTERY

Removal Procedure

1. Disconnect the negative battery cable and then disconnect the positive battery cable.
 - Remove the battery cable nut to disconnect the negative battery cable (1).
 - Remove the battery terminal cap (2).
 - Remove the battery cable nut to disconnect the positive battery cable (3).
2. Remove the battery.
 - Remove the battery rail nut (1).
 - Remove the battery rail (2).
 - Remove the battery (3).

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Kathleen Armour



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Table of Contents Chevrolet Spark Workshop Manual Free

1. Understanding the eBook Chevrolet Spark Workshop Manual Free
 - The Rise of Digital Reading Chevrolet Spark Workshop Manual Free
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Spark Workshop Manual Free
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Spark Workshop Manual Free
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Spark Workshop Manual Free
 - Personalized Recommendations

- Chevrolet Spark Workshop Manual Free User Reviews and Ratings
- Chevrolet Spark Workshop Manual Free and Bestseller Lists
- 5. Accessing Chevrolet Spark Workshop Manual Free Free and Paid eBooks
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 - Chevrolet Spark Workshop Manual Free Budget-Friendly Options
- 6. Navigating Chevrolet Spark Workshop Manual Free eBook Formats
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 - Chevrolet Spark Workshop Manual Free Enhanced eBook Features
- 7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Chevrolet Spark Workshop Manual Free
 - Interactive Elements Chevrolet Spark Workshop Manual Free
- 8. Staying Engaged with Chevrolet Spark Workshop Manual Free
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 - Participating in Virtual Book Clubs
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 - Benefits of a Digital Library
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- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chevrolet Spark Workshop Manual Free
 - Setting Reading Goals Chevrolet Spark Workshop Manual Free
 - Carving Out Dedicated Reading Time
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 - Fact-Checking eBook Content of Chevrolet Spark Workshop Manual Free

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- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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