

Tilt Angle Check

The Tilt angle of the mast must be checked in the full tilt back and full tilt forward positions. A tilt indicator or a protractor can be used to measure the angle. Both sides of the mast must be checked to make sure that the mast is not twisted.

The tilt angle is determined by the cylinders used. See Tilt Cylinders in Specifications to determine the tilt angle from the cylinder being used.



Figure 10-1 Tilt Angle Check

Figure 10-2 Tilt Angle Example

Tilt Cylinder Length Check

Tilt the mast to full forward position. Measure the extended length of the cylinder rods from the cylinder housing to the mast. The length between the two cylinder rods must be within 2.54 mm (0.10 in) of each other.



Figure 10-3 Tilt Cylinder Length Check (Forward)

Tilt Cylinder Adjustment

WARNING

Tilt cylinder pivot eyes can loosen if the torque on the pivot eye clamping bolt is not tight enough. This will let the tilt cylinder rod turn in the tilt cylinder eye. The cylinder rod may twist out of the pivot eye and the tilt cylinder will be out of alignment or may let the mast fall and cause personal injury or damage. When the rod lengths are made even, the tilt angle differences or the mast alignment will no longer be a problem.

To correct the tilt angle or tilt cylinder length, an adjustment must be made to the tilt cylinder as follows:

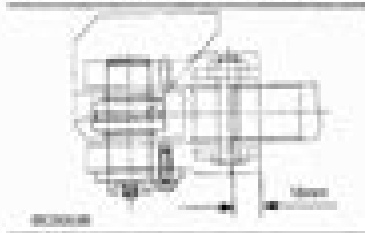
NOTE: See Tilt Cylinders in Specifications for correct cylinder length.

STANDARD Tilt Cylinders



Figure 10-4 Tilt Cylinder Adjustment
(1) Pivot eye (2) Bolt (3) Rod

1. Loosen bolt (2) at pivot eye (1).
2. Turn rod (3) into or out of pivot eye (1) to obtain the correct length. The distance from the end of rod to the rear face of eye must be 15 mm (0.59 in).



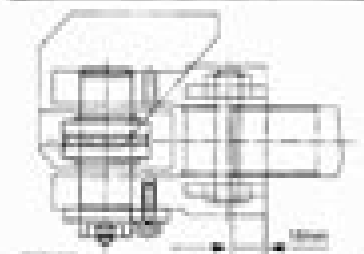
3. Tighten bolt (2) and the nut to a torque of 85 ± 15 N·m (75 ± 10 ft·lb).

OPTIONAL With Spacer

1. Loosen bolt (2).
2. Slide spacer (4) down so rod (3) can be turned into or out of pivot eye (1) to obtain the correct length. The distance from end of rod to rear face of eye must be 15 mm (0.59 in).



Figure 10-6 Tilt Cylinder Adjustment
(1) Pivot eye (2) Bolt (3) Rod (4) Spacer



3. Tighten bolt (2) and the nut to a torque of 85 ± 15 N·m (75 ± 10 ft·lb).
4. With mast at full back position, install shims (5) as required to permit no gap between pivot eye (1) and spacer (4). Shim mast so that it does not twist at full tilt back.

Drift Test

WARNING

Personal injury can be caused by sudden movement of the mast or carriage. Use wood blocks and clamps to hold the mast in this position. Keep hands and feet clear of any parts that can move.

Drift is the movement of the mast or carriage that is the result of hydraulic leakage in the cylinders or control valves. Before testing the drift:

1. Check the chain adjustment and tilt cylinder alignment and make necessary adjustments.
2. Lift the mast approximately 150 mm (58 in). Use wood blocks and clamps to hold the mast in this position.
3. Check the mast top rollers to make sure they are tight.
4. Remove the blocks and clamps and lower the mast.

Drift Test For LHM System

1. Put a rated capacity load on the forks of the lift truck. Operate the lift truck through a complete tilt and lift cycle until the oil is at normal temperature of operation, 38 to 49°C (100 to 120°F).
2. Put the mast in a vertical position. Raise a rated capacity load to a sufficient height to test the lift cylinders.
3. Measure any drift of the carriage for a ten minute period. Drift for all models shall not exceed 100.0 mm (3.93 in).

Drift Test For The TH System



Figure 10-8 Drift Check

1. Put a rated capacity load on the forks of the lift truck. Operate the lift truck through a complete tilt and lift cycle until the oil is at normal temperature of operation, 38 to 49°C (100 to 120°F).
2. Put the mast in a vertical position. Raise a rated capacity load to a height of 2.5 meters (8.2 ft). In the case of trucks with less than 2.5 meters (8.2 ft) height extension, raise the load to the truck's maximum height.
3. The tilt drift is measured as the change in the tilt cylinder stroke. Measure any drift of the mast for three minute period. Drift for steel rod exceed:

50-65	40 mm (1.57 in)
65-85	50 mm (1.97 in)

Daewoo Forklift Owners Manual

L Darling-Hammond



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Table of Contents Daewoo Forklift Owners Manual

1. Understanding the eBook Daewoo Forklift Owners Manual
 - The Rise of Digital Reading Daewoo Forklift Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Daewoo Forklift Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Daewoo Forklift Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Daewoo Forklift Owners Manual
 - Personalized Recommendations
 - Daewoo Forklift Owners Manual User Reviews and Ratings
 - Daewoo Forklift Owners Manual and Bestseller Lists
5. Accessing Daewoo Forklift Owners Manual Free and Paid eBooks
 - Daewoo Forklift Owners Manual Public Domain eBooks
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 - Daewoo Forklift Owners Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Daewoo Forklift Owners Manual Compatibility with Devices
 - Daewoo Forklift Owners Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of Daewoo Forklift Owners Manual
 - Highlighting and Note-Taking Daewoo Forklift Owners Manual
 - Interactive Elements Daewoo Forklift Owners Manual
8. Staying Engaged with Daewoo Forklift Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Daewoo Forklift Owners Manual
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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Daewoo Forklift Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Daewoo Forklift Owners Manual
 - Setting Reading Goals Daewoo Forklift Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Daewoo Forklift Owners Manual
 - Fact-Checking eBook Content of Daewoo Forklift Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
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