

QSD 2.8 and 4.2 Diesel Engines

8. Torque all main bearing center bearing screws.



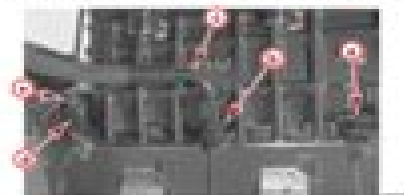
Rearward side of engine

- 1. Bolt
- 2. Filling
- 3. Locking screw (with adapter)
- 4. Locking screw

2.8 liter, 4.2 liter

Component	Qty	Ref. A	Ref. B
Reassembly bearing and axial loading screw	One x 1.2	10.0	10.0

9. Reinstall the oil drain pipe and oil supply pipe on the rearward loading screws. Tighten both securely.



- 1. Main bearing (center bearing) (standard)
- 2. Locking screw with filling
- 3. Oil supply hose, half-inch diameter
- 4. Locking screw with adapter
- 5. Oil supply pipe, rubber arm

REAR MAIN BEARING

IMPORTANT! Carefully press the bearing into the rear main bearing carrier to prevent damage to the main arrangement in the carrier where the bearing ball aligns.

1. Using a suitable hand tool, press the rear main bearing out of the carrier.

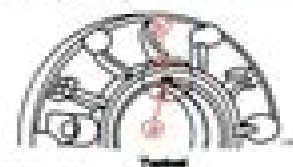
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2. Install external rear thrust washers onto the rear (flywheel) side of the main carrier. Use lubricant to help the thrust washers positioned.



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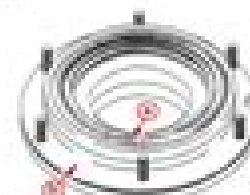
2. Align the ball of a new rear main bearing with the notch in the rear main bearing carrier and press the rear bearing into the carrier.



- 1. Bearing ball
- 2. Notch in carrier

REAR MAIN BEARING CARRIER

1. Install a new rear main oil seal in the rear main bearing carrier. See Rear Oil Seal Installation.



- 1. Rear main oil seal
- 2. Rear main bearing carrier

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3. Ensure that lubrication holes on the back and carrier edge, especially if the reference marks, are not plugged.



Cummins Qsd Part Manual

Tobias Bleicker



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