

**Production and Sales Data**

Number of helmets produced	10,000
Expected sales in units for December (\$40 unit sales price)	8,000
Expected sales in units for January	10,000
Desired ending inventory	20% of next month's sales
Direct materials per finished unit	1 kilogram
Direct materials cost	\$7 per kilogram
Direct labor hours per unit	.35
Direct labor hourly rate	\$20

Cash Flow Data

Cash collections from customers: 75% in month of sale and 25% the following month.
 Cash payments to suppliers: 75% in month of purchase and 25% the following month.
 Income tax rate: 45%.
 Cost of proposed production equipment: \$720,000.
 Manufacturing overhead and selling and administrative costs are paid as incurred.
 Desired ending cash balance: \$30,000.

Instructions

Using the data presented above (including data on page CA-27), do the following.

- Classify the costs as either product costs or period costs using a five-column table as shown below. Enter the dollar amount of each cost in the appropriate column and total each classification.

<u>Item</u>	<u>Product Costs</u>			<u>Period Costs</u>
	<u>Direct Materials</u>	<u>Direct Labor</u>	<u>Manufacturing Overhead</u>	

- Classify the costs as either variable or fixed costs. Assume there are no mixed costs. Enter the dollar amount of each cost in the appropriate column and total each classification. Use the format shown below. Assume that Utility costs—factory are a fixed cost.

<u>Item</u>	<u>Variable Costs</u>	<u>Fixed Costs</u>	<u>Total Costs</u>
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- Prepare a schedule of cost of goods manufactured for the month of December 2013.
- Determine the cost of producing a helmet.
- Identify the type of cost accounting system that Armstrong Helmet Company is probably using at this time. Explain.
- Under what circumstances might Armstrong use a different cost accounting system?
- Compute the unit variable cost for a helmet.
- Compute the unit contribution margin and the contribution margin ratio.
- Calculate the break-even point in units and in sales dollars.
- Prepare the following budgets for the month of December 2013.
 - Sales.
 - Production.
 - Direct materials.
 - Direct labor.
 - Selling and administrative expenses.
 - Cash.
 - Budgeted income statement.

Case 7 Armstrong Helmet Company Solution

E Durkheim



Case 7 Armstrong Helmet Company Solution:

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Table of Contents Case 7 Armstrong Helmet Company Solution

1. Understanding the eBook Case 7 Armstrong Helmet Company Solution
 - The Rise of Digital Reading Case 7 Armstrong Helmet Company Solution
 - Advantages of eBooks Over Traditional Books
2. Identifying Case 7 Armstrong Helmet Company Solution
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Case 7 Armstrong Helmet Company Solution
 - User-Friendly Interface
4. Exploring eBook Recommendations from Case 7 Armstrong Helmet Company Solution
 - Personalized Recommendations

- Case 7 Armstrong Helmet Company Solution User Reviews and Ratings
- Case 7 Armstrong Helmet Company Solution and Bestseller Lists
- 5. Accessing Case 7 Armstrong Helmet Company Solution Free and Paid eBooks
 - Case 7 Armstrong Helmet Company Solution Public Domain eBooks
 - Case 7 Armstrong Helmet Company Solution eBook Subscription Services
 - Case 7 Armstrong Helmet Company Solution Budget-Friendly Options
- 6. Navigating Case 7 Armstrong Helmet Company Solution eBook Formats
 - ePub, PDF, MOBI, and More
 - Case 7 Armstrong Helmet Company Solution Compatibility with Devices
 - Case 7 Armstrong Helmet Company Solution Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Case 7 Armstrong Helmet Company Solution
 - Highlighting and Note-Taking Case 7 Armstrong Helmet Company Solution
 - Interactive Elements Case 7 Armstrong Helmet Company Solution
- 8. Staying Engaged with Case 7 Armstrong Helmet Company Solution
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Case 7 Armstrong Helmet Company Solution
- 9. Balancing eBooks and Physical Books Case 7 Armstrong Helmet Company Solution
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Case 7 Armstrong Helmet Company Solution
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Case 7 Armstrong Helmet Company Solution
 - Setting Reading Goals Case 7 Armstrong Helmet Company Solution
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Case 7 Armstrong Helmet Company Solution
 - Fact-Checking eBook Content of Case 7 Armstrong Helmet Company Solution

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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