

Electrical requirements

CRUSADER KILNS are 3 wire, 230 volt, using grounded neutral for protection. The receptacle should be wired to meet the requirements below. Compare your kiln model with the ratings listed

Model	Amp	Volt	Watts	Plug Type	Configuration
131S	16	220/240	3800	50 amp	NEMA 650
227S	32	220/240	7360	50 amp	NEMA 650
220S	32	220/240	7360	50 amp	NEMA 650
270S	45	220/240	10,800	50 amp	NEMA 650
224S	38	220/240	9120	50 amp	NEMA 650
274S	45	220/240	10,800	50 amp	NEMA 650

NOTES:

1. In case your power supply is 208 Volt, your amperage draw will be approximately 10% higher than indicated above.
2. The cord type is 3 wire; 2 #6 wires, 1 #8 wire.
3. It is extremely important to connect your kiln as close as possible to the breaker box. (A longer distance from the kiln could cause an overload and a blown fuse.)
4. For wire size from receptacle to circuit breaker, we advise you to follow your local code.

SEE KILN WIRING DETAILS ON SWITCH BOX, ELEMENT HOOK-UP, AND SWITCH CONNECTIONS ON PAGES 11, 12 & 13.

General information

If you are new to ceramics or kiln firing, you may be unfamiliar with some of the words or terms commonly used. The following definitions may be of help to you:

- | | |
|------------------|---|
| KILN | — Usually pronounced "kill." |
| SHELF | — Refractory slab for supporting pieces to be fired. |
| POST | — Triangular, square, or round shelf support. |
| STILT | — Wire points imbedded in clay; used for supporting glazed pieces. |
| KILN WASH | — Usually a powder mixed with water; applied to top side of shelves and top side of kiln bottom to protect from dripping glaze; also cone supports if kiln has a kiln sitter. |

Crusader Kiln Manual

Daniela Niemeyer



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