25.4. Remove the nut and flat washer that secure the pulley to the input shaft that extends out the bottom of the pump using a 9/16" wrench. See Figure 25.4.



Figure 25.4

 Install a small three-jaw puller to remove the pulley from the shaft. See Figure 25.5.



Figure 25.5

NOTE: The shaft is keyed and tapered.

- 25.6. Tilt-up the seat and disconnect the cable from the negative terminal on the battery.
- Remove the hydro service plate using a 7/16" wrench.

25.8. Remove the nut that secures the cooling fan using a 9/16" wrench. See Figure 25.8.



Figure 25.8

- 25.9. Lift-off the hub that the cooling fan rides on.
- 25.10. Disconnect the steering rod from the steering input arm (part of the return-to-neutral mechanism) on the hydro, pump using a pair of 1/2" wrenches.
- 25.11. The hoses at the front of the hydro, pump connect the" "A" and "B" ports to the wheel motors. Mark the hoses and disconnect them using a pair of 7/8" wrenches. See Figure 25.11.



Figure 25.11

NOTE: Letters identifying the ports on the hydro. pump are embossed on the top of the pump housing.

25.12. Cap the fittings on the pump to prevent fluid spillage on removal, and plug the ends of the hoses to prevent fluid contamination.

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Michael Seilmaier

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