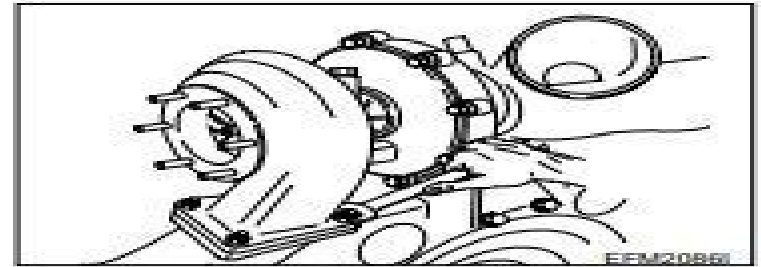


9.3.30. Turbocharger

- Attach a gasket to the exhaust elbow and assemble the turbocharger with fixing bolts.
- Install the connecting pipes and an O-ring between the inlet flange and turbocharger. Then, it is assembled with the O-ring that was coated with engine oil.
- Attach a gasket on the oil supply pipe and assemble the pipe with the fixing bolts.
- Attach a gasket on the oil discharge pipe and assemble the pipe by tightening the bolts.
- At the same method as above, both sides are assembled.

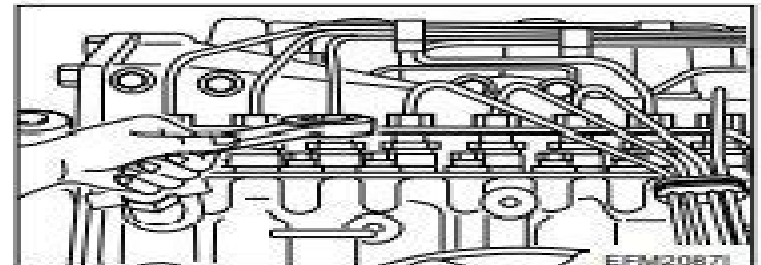


9.3.31. Intake Stake

Connect rubber hoses between the intake stake and turbocharger and assemble by tightening clamps.

9.3.32. Fuel injection pipe

- Connect the fuel injection pipes to the fuel injection pump and the nozzle respectively and then assemble them by tightening nuts.
- Assemble the fuel return pipes by tightening fixing nuts.



9.3.33. Fuel Filter

- Assemble the fuel filter to the intake stake by tightening bolts.
- As for the replacement method of fuel filter element, loosen the fixing bolts of upper parts, and assemble the element with O-ring that must necessarily be a new one.

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