114



115



116



- Sun Geat
- Removal of sun gear.
- Remove securing ring 04.250.



- Slide attachment 1X36 137 835 over pipe for compressed oil lubrication.
- Use standard two- or three-armed extractor to pull sun gear 64.240 off main shaft.



- Remove securing ring 01.170 from R goat pin 01.150.
- Pall out reverse gear pin (version with clearance) 81.150 with magnet 1X56 138 459.

#### NOTE

For the removal of the reverse gear pin-(version without clearance), see Chapter S.1.



# **Daf 2300 Zf Automatic Gearbox Workshop Manual**

**Humber, Ltd. Service Department** 

## **Daf 2300 Zf Automatic Gearbox Workshop Manual:**

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