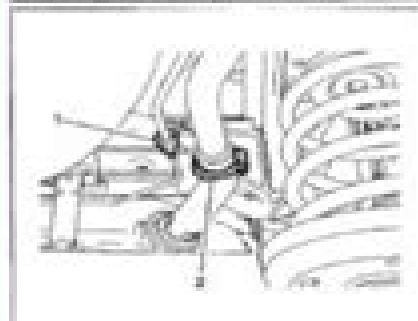
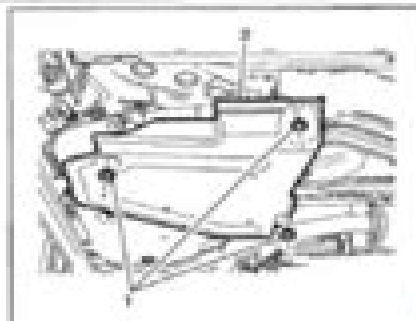


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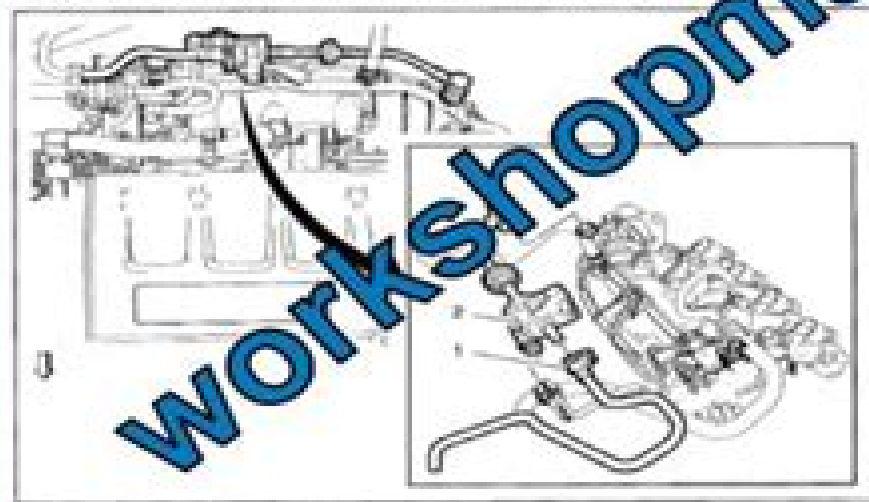


10. Connect the evaporative emissions (EV) vent pipe connection (1).
11. Install the clamp (3) and tighten to 3 Nm (27 lb-in).



12. Install the EVAP canister cover (2).
13. Lower the vehicle.

Evaporative Emission Canister Purge Solenoid Valve Replacement



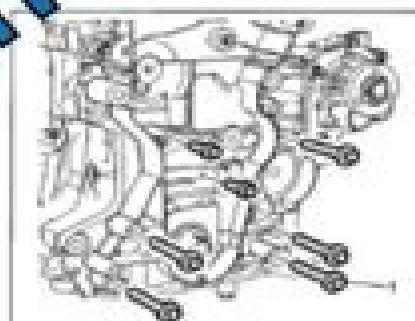
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14. Remove the engine oil cooler outlet pipe (1).

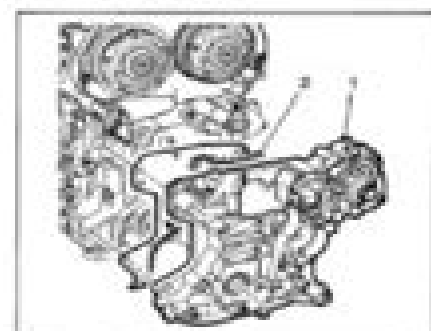


15. Remove the engine front cover (1).



16. Remove the engine front cover seal (2).
17. Remove the engine front cover (1).
18. Use a flat bar to pry the engine front cover seal (2) from the engine front cover (1).
19. Carefully clean the engine front cover sealing surfaces.
20. Insert a piece of cardboard between the oil pan front and the oil pump in order to prevent any contaminants from falling into the oil pan.
21. Use compressed air in order to remove any engine coolant from the engine cooling passages and from the top of the oil pan scraper (wings) tray.

Installation Procedure



1. Install a new engine front cover seal (2).
2. Install the engine front cover (1).

Chevrolet Sonic Repair Manual

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