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Werkstatthandbuch FL 912, 8/FL 913C



Deutsch

13. Abgasrohrhalter mit neuer Dichtung anbauen.

14. Schrauben festziehen.

Anziehschritt:	
1. Anzugswert	20 Nm
2. Anzugswert	20 Nm
3. Anzugswert	60 + 10 Nm

15. Schwenkflügel mit neuen Cu-Dichtungen anbauen und festziehen.

Anziehschritt:	20 + 2 Nm
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16. Abgasrohrflanscher mit neuer Dichtung anbauen, Schrauben festziehen.

Anziehschritt:	
Schrauben M 8	20 Nm
Schrauben M 10	20 Nm
1. Anzugswert	20 Nm
2. Anzugswert	20 Nm
3. Anzugswert	60 + 10 Nm

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Workshop Manual for Air-cooled Deutz Diesel Engines , **Workshop Manual for Deutz Diesel Engines** ,1981

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Diesel Engines, Types F/A 6-12 L 714 ,1962 **Workshop Manual for Air-cooled Deutz Diesel Engines** ,19??

Betriebsanleitung Deutz KHD, Deutz Instruction Manual F1L 410 D, F2L 410 D. Klöckner-Humboldt-Deutz AG.,1973*

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