

Workshop Manual
competence level 3

D 2011
TD 2011



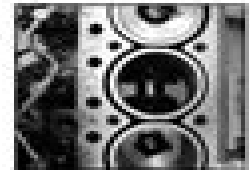
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Disassembling engine valves

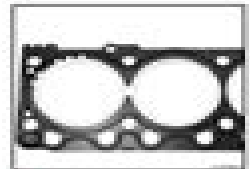
- Check working conditions
- See the following section for safety instructions and safety rules



- Remove the adjustment from the valve and transfer it to the valve in the opposite side of the other valve and use the same sequence
- In 2011 and TD 2011

Installing the cylinder head

- Prepare the engine according to all instructions
- Check the cylinder head gasket according to the engine specifications and replace if necessary
- Check cylinder head mounting
- In 2011 and TD 2011



- In 2011 and TD 2011
- Check the cylinder head mounting according to the engine specifications

Check working conditions



- Prepare the engine according to the engine specifications

Valve clearance (according to 2011 and TD 2011)	0.15 mm
Valve clearance (according to 2011 and TD 2011)	0.15 mm
Valve clearance (according to 2011 and TD 2011)	0.15 mm

Item	Unit	Value	Unit	Value
Valve clearance (according to 2011 and TD 2011)	mm	0.15	mm	0.15
Valve clearance (according to 2011 and TD 2011)	mm	0.15	mm	0.15
Valve clearance (according to 2011 and TD 2011)	mm	0.15	mm	0.15
Valve clearance (according to 2011 and TD 2011)	mm	0.15	mm	0.15

Use the tightening sequence according to the engine specifications and a suitable number of the tightening torque of 2011 and TD 2011.

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Siddappa N.Byrareddy



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