



Fig. A5—Adjusting Throttle Opening for Starting

The above adjustment will provide sufficient throttle opening when starting the engine.

Manifold Heat Valve

Unhook the thermostatic spring from its anchor pin and check the adjustment. Proper adjustment and hook-up requires only $\frac{1}{4}$ turn of the spring to slip it over its anchor pin. Should the thermostatic spring be distorted in any way it should be replaced.

Valve Adjustment

Start the engine and while it is warming up, the cylinder head bolts, rocker arm shaft support bolts and nuts and the manifold bolts and nuts should be tightened. Where tension wrenches are available the cylinder head bolts should be tightened to 75 to 80 foot pounds, and the rocker arm shaft support bolts to 25 to 30 foot pounds.

Normalize the engine and adjust the valves according to the procedure given in this section of the manual under the heading "Valve Adjustment Procedure."

Install the rocker arm cover, using a new gasket and check for oil leaks.

Idling Adjustment

Adjust the carburetor idle and throttle stop screws in combination with each other to secure the best idling performance. Idling speed should be set at 450 to 500 R.P.M.

Cooling System

Tighten all hose connections and examine for

any indications of water leaks. Check the fan belt for proper tension and adjust it if necessary.

Current and Voltage Regulator

Check the adjustment of the Current and Voltage Regulator according to the instructions given in Section 12 of this Manual.

Road Test

After the completion of the above operations, the car or truck should be road-tested for performance. During this time the octane selector should be adjusted for the grade of fuel being used. For peak performance and maximum gasoline economy, the octane selector should be set to produce a slight "ping" upon accelerating at wide-open throttle.

FUEL SYSTEM

CARBURETOR

The down-draft carburetor with which Chevrolet cars and conventional trucks are equipped, contributes to the smooth, quiet operation and power of the Chevrolet valve-in-head engine. Down-draft, as the name implies, means that the gas mixture is drawn down into the intake manifold rather than lifted up from the carburetor into the intake manifold as is done in the up-draft carburetor.

This carburetor embodies a principle which employs three venturis, one located above and two below the level of the fuel in the float chamber. This triple venturi has the effect of increasing the suction on the first or primary venturi, causing the nozzle to start delivering fuel at very low air speeds. The nozzle enters the primary venturi at an angle, discharging upward against the air stream. This angle provides an even flow of correctly proportioned and finely atomized fuel.

The fuel thus atomized in the primary venturi is kept centrally located in the air stream by the surrounding blanket of air passing into the second venturi and this process is repeated by the air in the main venturi. By this means the fuel is carried to the cylinders in a more perfectly atomized condition. This insulated atomization results in increased smoothness of operation at both low and high speeds.

The mixture quality is controlled by a metering rod which operates within the metering rod jet, and is operated by the throttle lever. There are two steps of different diameters on this metering rod. The larger diameter, or economy step, is tapered and controls the fuel flow to about seven-eighths throttle, when the smaller diameter, or

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