

Note: The transmission will be assembled in major components. The major components will then be assembled.

Note: Cleanliness is an important factor. Before assembly, all parts should be thoroughly cleaned in cleaning fluid. Allow the parts to air dry. Wiping cloths or rags should not be used to dry parts. Lint may be deposited on the parts which may cause later trouble. Inspect all parts. If any parts are worn or damaged, use new parts for replacement.

Note: Apply a light film of clean transmission oil to all components before assembly.

Note: O-ring seals, gaskets, and seals should always be replaced. A used O-ring seal may not have the same sealing properties as a new O-ring seal. Use Tooling (M) during the assembly procedure.

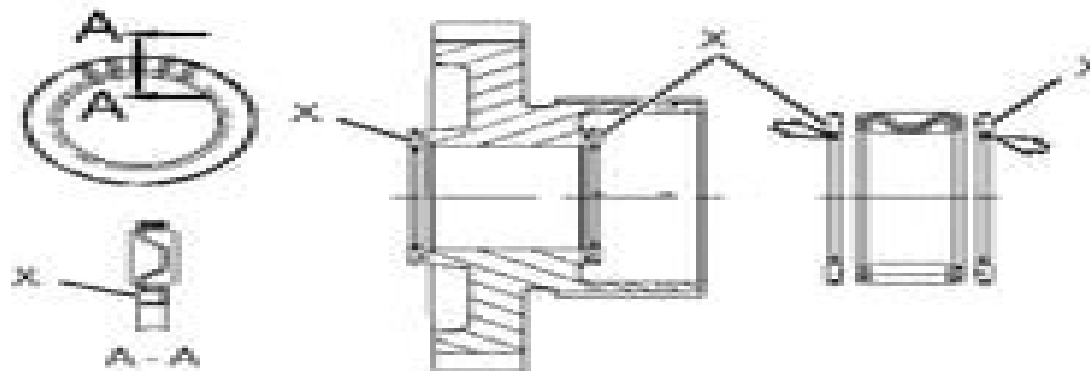


Illustration 1

g01602158

1. During the installation of all the needle bearings on the shafts, the open end of cups (X) must point away from the bearings or gears that are contacted.

Transmission case

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Zhe Xu



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