25.4. Remove the nut and flat washer that secure the pulley to the input shaft that extends out the bottom of the pump using a 9/16" wrench. See Figure 25.4.



Figure 25.4

 Install a small three-jaw puller to remove the pulley from the shaft. See Figure 25.5.



Figure 25.5

NOTE: The shaft is keyed and tapered.

- 25.6. Tilt-up the seat and disconnect the cable from the negative terminal on the battery.
- Remove the hydro service plate using a 7/16" wrench.

25.8. Remove the nut that secures the cooling fan using a 9/16" wrench. See Figure 25.8.



Figure 25.8

- 25.9. Lift-off the hub that the cooling fan rides on.
- 25.10. Disconnect the steering rod from the steering input arm (part of the return-to-neutral mechanism) on the hydro, pump using a pair of 1/2" wrenches.
- 25.11. The hoses at the front of the hydro, pump connect the" "A" and "B" ports to the wheel motors. Mark the hoses and disconnect them using a pair of 7/8" wrenches. See Figure 25.11.



Figure 25.11

NOTE: Letters identifying the ports on the hydro. pump are embossed on the top of the pump housing.

25.12. Cap the fittings on the pump to prevent fluid spillage on removal, and plug the ends of the hoses to prevent fluid contamination.

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Wallace's Farmer ,2015 Farmers and Consumers Market Bulletin ,2011 Air Trails Pictorial ,1960

<u>Union Agriculturist and Western Prairie Farmer</u>, 1983 *Popular Photography*, 1991 **The Cadet Manual** California.

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- 1. Understanding the eBook Cub Cadet 2015 Models Manual
 - The Rise of Digital Reading Cub Cadet 2015 Models Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Cub Cadet 2015 Models Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cub Cadet 2015 Models Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Cub Cadet 2015 Models Manual
 - Personalized Recommendations
 - Cub Cadet 2015 Models Manual User Reviews and Ratings
 - Cub Cadet 2015 Models Manual and Bestseller Lists

- 5. Accessing Cub Cadet 2015 Models Manual Free and Paid eBooks
 - Cub Cadet 2015 Models Manual Public Domain eBooks
 - Cub Cadet 2015 Models Manual eBook Subscription Services
 - Cub Cadet 2015 Models Manual Budget-Friendly Options
- 6. Navigating Cub Cadet 2015 Models Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Cub Cadet 2015 Models Manual Compatibility with Devices
 - Cub Cadet 2015 Models Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cub Cadet 2015 Models Manual
 - Highlighting and Note-Taking Cub Cadet 2015 Models Manual
 - Interactive Elements Cub Cadet 2015 Models Manual
- 8. Staying Engaged with Cub Cadet 2015 Models Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cub Cadet 2015 Models Manual
- 9. Balancing eBooks and Physical Books Cub Cadet 2015 Models Manual
 - Benefits of a Digital Library
 - $\circ\,$ Creating a Diverse Reading Collection Cub Cadet 2015 Models Manual
- 10. Overcoming Reading Challenges
 - o Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cub Cadet 2015 Models Manual
 - Setting Reading Goals Cub Cadet 2015 Models Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cub Cadet 2015 Models Manual
 - Fact-Checking eBook Content of Cub Cadet 2015 Models Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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