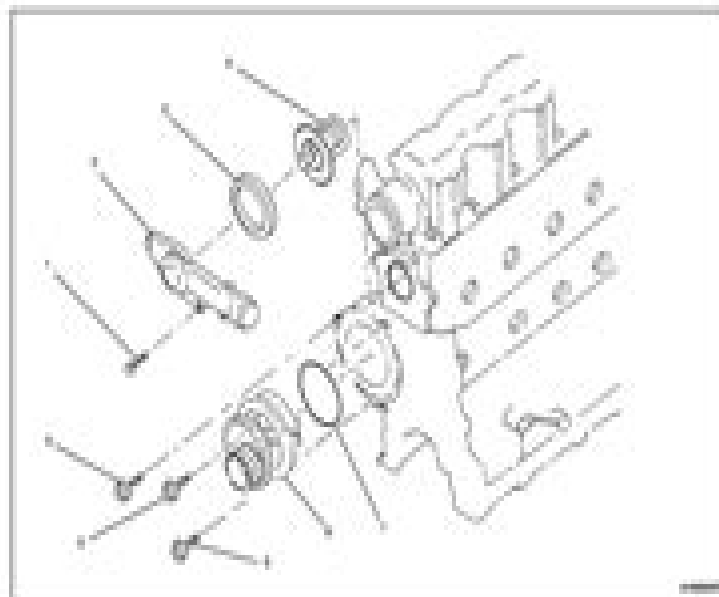


ENGINE COOLING 10-7

COOLANT PUMP/THERMOSTAT (SOHC)



- | | |
|---------------------------|------------------------------|
| 1 Thermostat Housing Bolt | 6 Coolant Pump Mounting Bolt |
| 2 Thermostat Housing | 8 Coolant Pump |
| 3 O-ring | 7 O-ring |
| 4 Thermostat | |

10-8 ENGINE COOLING

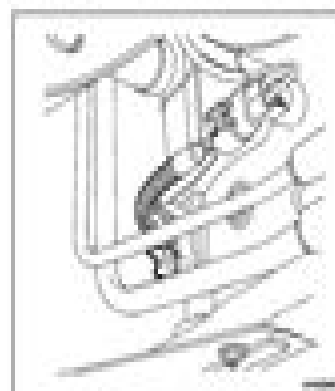
MAINTENANCE AND REPAIR

ON-VEHICLE SERVICE

DRAINING AND REFILLING THE COOLING SYSTEM

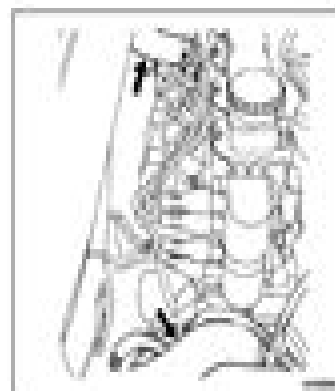
Caution: To avoid injury, do not remove the surge tank cap while the engine and the radiator are hot. Boiling fluid and steam may be blown out under pressure.

1. Place a pan below the vehicle to catch the draining coolant.
2. Remove the surge tank cap.
3. Unplug the drain cock.



Caution: Degree of the coolant content is a used coolant. Do not let it be poured up with the coolant or be disposed. Never pour the coolant down the drain. Ethylene glycol antifreeze is an extremely toxic chemical. Disposing of it into the water system or the ground water can contaminate the local environment.

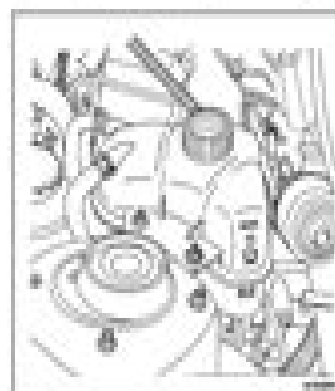
4. Catch the escaping fluid in a drain pan.
5. Remove all sludge and dirt from inside the surge tank. Refer to "Surge Tank" in this section.
6. Plug the drain cock.
7. Add the clean water to the surge tank.
8. Fill the tank slowly so that the upper radiator hose remains above the water line. This allows the air to exit the cooling system to escape.
9. Start the engine.
10. Run the engine until the thermostat opens. You can tell the thermostat is open when both radiator hoses get hot to the touch.



11. Stop the engine.
12. Repeat Steps 1 through 8 until the drained water is clear and free of coolant and rust.

Notice: To avoid damaging the vehicle, never use an antifreeze mixture more concentrated than 50 percent antifreeze to 40 percent water. The coolant freezing point increases above this concentration.

13. Fill the cooling system through the surge tank with a mixture of ethylene glycol antifreeze and water. The mixture must be at least 50 percent antifreeze, but not more than 60 percent antifreeze for hot weather operation.
14. Fill the surge tank to the specified level to mark on the outside of the tank.



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