

FLYWHEEL

Removing the flywheel is a relatively simple process, but the following procedure must be followed to avoid damage to the gear case and possible injury to the operator.

1. Turn the flywheel mounting screw outward about two turns.

CAUTION Do not remove the screw completely since it acts as a retainer when the flywheel snaps loose. If the flywheel is not held by the screw, the spring action in the wheel will cause it to fly off with great force which can cause injury to the operator.

2. Insert a puller bar on the flywheel (Figure 4).

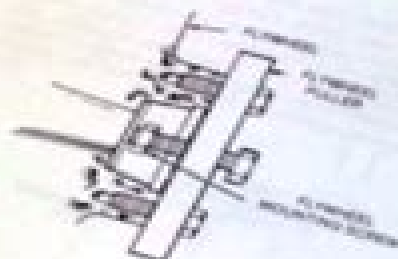


FIGURE 4. FLYWHEEL PULLER

3. Turn the puller bar bolts in, alternately, until the wheel snaps loose on the shaft.

CAUTION Do not use a screwdriver or similar tool or pry behind the cover as the gear case is de-cast material and will break if undue pressure is applied in this manner.

4. Unscrew the puller from the flywheel, remove the flywheel mounting screw and washer and pull the flywheel off the shaft. Take care not to drop the wheel. A bent or broken pin will destroy the balance.

GEAR COVER

After removing the mounting screws, tip the gear case gently with a soft faced hammer to loosen it.

When installing the gear cover, make sure the governor cup engages the flywheel and governor cup. Turn the governor cup so the flywheel hole is at the three o'clock position. Use a small amount of grease to assist in holding governor cup in place. The smooth side of the governor cup is visible under the gear cover. Turn the governor arm and oil crankcase as far as possible and fast in the position. The gear cover is installed from above as shown in Figure 5.

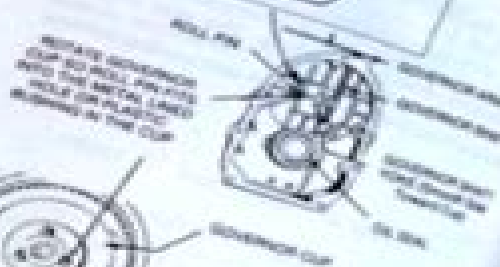


FIGURE 5. GEAR COVER ASSEMBLY

GOVERNOR

With the gear cover removed, the center pin. Catch the flyballs while

Replace with a new part any flyball which has a flat spot, the ball spacer if its otherwise damaged, the gear/spacer if the governor cup is spinning or rough. The governor cup is excessive play.

When installing the governor cup, lift the gear is up, put the flyballs in place (Figure 6) and snap ring on the center pin.

The camshaft center pin extends out 3/4 inch from the end of the camshaft. This distance and-out travel distance of 7/32 inch cannot be pulled.

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