



Fig. 4-2. Checking belt tension with GT-1138

- f. Finish tightening by tightening alternate link in 5 ft-lbs (7 N·m) increments to a final torque of 12 to 15 ft-lbs (16 to 20 N·m).
- g. Check belt tension.

Final belt tension was not obtained by adjustment alone. The water pump body was pulled straight by snugging the capscrews in the order described, thus increasing belt tension to final value.

Table 4-1: Belt Tension (Pounds)

Belt Width Inches	Belt Gauge No.	* New Belt Tension ± 10	** Belt Tension After Run-in ± 10
Standard "V" Belt			
1/2	GT-1274	140	100
11/16	GT-1138	140	100
3/4	GT-1138	140	100
7/8	GT-1138	140	100
Poly-V 6 Rib	GT-1293	150	130
NT-855 (Water pump with idler)			
15/32	GT-1274	130	80
* New belts must be retensioned to values listed under "New Belt Tension".			
** Used belts should be retensioned to values listed under "Belt tension after run-in"			

Inline Engine Water Pump Belts (With Idler)

1. Loosen locknut securing idler pulley to bracket or water pump, Fig. 4-3.

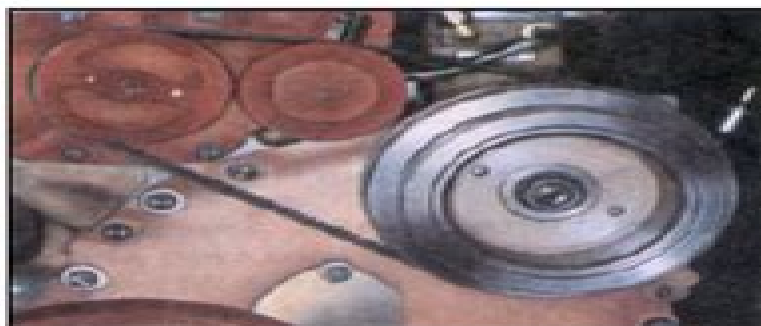


Fig. 4-3. Water pump — with idler on N series



Fig. 4-4. Water pump with idler 28 IL series

2. Tighten water pump idler pulley bolt till sufficient tension is obtained. Retighten locknut securing idler pulley to idler bracket to 45 to 55 ft. lbs.
3. Check belt tension as per Table 4-1.

Note : Self tensioning idler if present on V-1710 belt driven water pumps requires no adjustment or belt tension check.

Fan Drive Belts

1. Loosen large locking nut using ratchet spanner 3244252 on fan hub shaft or capscrews securing fan hub shaft to mounting bracket. The fan hub will fall out of line when this is done.
2. Turn the adjusting screw to increase belt tension.

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Table of Contents Cummins Nt855 Operation And Maintenance Manuals

1. Understanding the eBook Cummins Nt855 Operation And Maintenance Manuals
 - The Rise of Digital Reading Cummins Nt855 Operation And Maintenance Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Cummins Nt855 Operation And Maintenance Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cummins Nt855 Operation And Maintenance Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cummins Nt855 Operation And Maintenance Manuals
 - Personalized Recommendations
 - Cummins Nt855 Operation And Maintenance Manuals User Reviews and Ratings
 - Cummins Nt855 Operation And Maintenance Manuals and Bestseller Lists
5. Accessing Cummins Nt855 Operation And Maintenance Manuals Free and Paid eBooks
 - Cummins Nt855 Operation And Maintenance Manuals Public Domain eBooks
 - Cummins Nt855 Operation And Maintenance Manuals eBook Subscription Services
 - Cummins Nt855 Operation And Maintenance Manuals Budget-Friendly Options
6. Navigating Cummins Nt855 Operation And Maintenance Manuals eBook Formats

- ePub, PDF, MOBI, and More
 - Cummins Nt855 Operation And Maintenance Manuals Compatibility with Devices
 - Cummins Nt855 Operation And Maintenance Manuals Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cummins Nt855 Operation And Maintenance Manuals
 - Highlighting and Note-Taking Cummins Nt855 Operation And Maintenance Manuals
 - Interactive Elements Cummins Nt855 Operation And Maintenance Manuals
 8. Staying Engaged with Cummins Nt855 Operation And Maintenance Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cummins Nt855 Operation And Maintenance Manuals
 9. Balancing eBooks and Physical Books Cummins Nt855 Operation And Maintenance Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cummins Nt855 Operation And Maintenance Manuals
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Cummins Nt855 Operation And Maintenance Manuals
 - Setting Reading Goals Cummins Nt855 Operation And Maintenance Manuals
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Cummins Nt855 Operation And Maintenance Manuals
 - Fact-Checking eBook Content of Cummins Nt855 Operation And Maintenance Manuals
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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