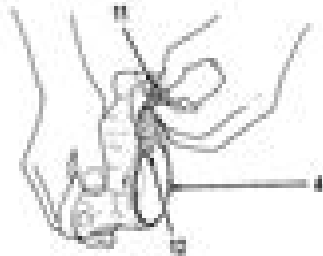


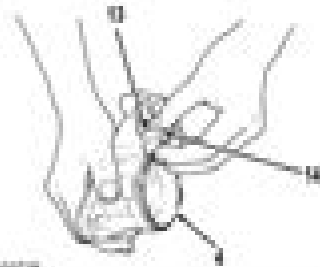
Illustration

8. Remove steel ball (10) from overrunning clutch (9).



Illustration

18. Remove armature reduction gear (17) and idler gear (12) from housing (4).



Illustration

11. Remove resistor (13) and rollers (14) from housing (4).



Illustration

12. Remove return spring (15) from solenoid (2).

NOTE

Do not use a liquid cleaning agent to clean the armature, field winding, or overrunning clutch. A liquid cleaning agent can damage the insulation in the armature and field windings. It could also dissolve the grease in the overrunning clutch.

13. Clean the armature, field winding and overrunning clutch with solvent agents and a brush.
14. If the controller is dirty, it may be cleaned with No. 00 sandpaper. Do not use emery cloth.
15. Inspect all parts for wear and damage.

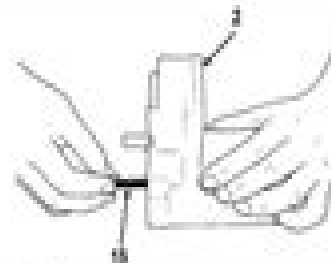


Illustration

40-A Series Reduction Starting Motor

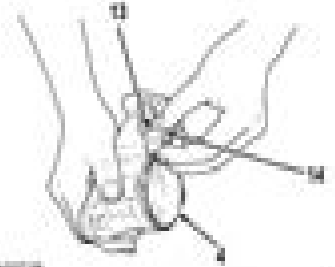
- (1) Field (2) Armature (3) Commutator
- (4) Starting motor case (5) End and housing
- (6) Brush springs
- (7) Brushes (8) Brush holder (9) Resistor
- (10) Overrunning clutch (11) Steel ball
- (12) Armature reduction gear (13) Idler gear
- (14) Resistor (15) Roller (16) Return spring

Assemble Starting Motor



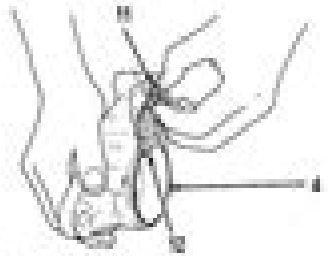
Illustration

1. Install return spring (15) into solenoid (2).



Illustration

2. Install rollers (14) and resistor (13) into end and housing (4).



Illustration

3. Put idler gear (12) and armature reduction gear (17) into housing (4).

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