

FIXTURE SET, MACHINING HPT ROTOR SHAFT - FRONT
856A4234

PURPOSE AND USE: The machining fixture set is used restrain the front shaft while machining the flange rabbet diameters.

DESCRIPTION: The machining fixture set consists of 4 rings. Two rings are used to restrain the front shaft at the ID, and 2 are used to restrain the front shaft at the OD. The rings are made of tool steel.

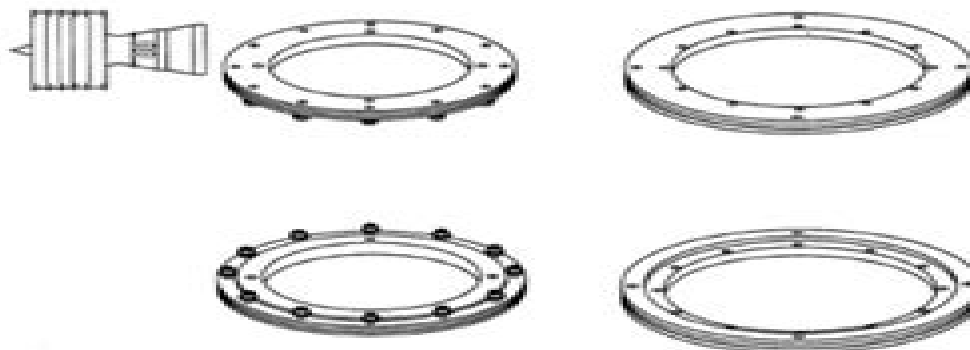
DIMENSIONS: 16 in. OD x 1.1 in. (406 mm OD x 28 mm)

WEIGHT: Not available.

SUPPORTING TOOLS: None

TOOL MAINTENANCE: None

QUANTITY PER UNIT OPERATION: One



856A4234

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June 30/98

De Illustrated Tool And Equipment Manual

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