

GUJARAT TECHNOLOGICAL UNIVERSITY
B. E. - SEMESTER – VII • EXAMINATION – WINTER 2012

Subject code: 171903

Date: 01/01/2013

Subject Name: Computer Integrated Manufacturing

Time: 10.30 am - 01.00 pm

Total Marks: 70

Instructions:

1. Attempt any five questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- | | | | |
|------------|-----------|--|-----------|
| Q.1 | (a) | What are the basic components of numerical control system Draw and discuss function of each component. | 04 |
| | (b) | Explain the term "Work Volume "with respect to robots. | 03 |
| | (c) | Enlist benefits of flexible manufacturing system. | 03 |
| | (d) | Process rationalization and standardization is a benefit derived from CAPP. Explain. | 04 |
| Q.2 | (a) | Why is part classification and coding required in GT. Explain OPTIZ system of coding. | 07 |
| | (b) | Explain with neat sketch AS/RS system used in FMS | 07 |
| | OR | | |
| | (b) | Explain the types of flexibilities in FMS and discuss the factors on which these flexibilities depend. | 07 |
| Q.3 | (a) | List the various models of CIM. Explain anyone in detail. | 07 |
| | (b) | Explain with neat diagram retrieval type CAPP. | 07 |
| | OR | | |
| Q.3 | (a) | What is CIM. Discuss the components of CIM. | 07 |
| | (b) | Explain with neat diagram generative type CAPP. | 07 |
| Q.4 | (a) | Draw neat sketches and explain various robot configurations. | 07 |
| | (b) | Discuss various applications of robots. | 07 |
| | OR | | |
| Q.4 | (a) | Explain the commonly used robot programming languages giving examples. | 07 |
| Q.4 | (b) | Draw a vertically articulated robot. Explain its working showing work envelope, degree of freedom and discuss its applications. | 07 |
| Q.5 | (a) | What are canned cycles? What is the difference between a canned cycle and subroutine ? Discuss how a canned cycle can be useful in writing a part program. | 07 |
| | (b) | Write a part program for component shown in Figure.1. | 07 |
| | OR | | |
| Q.5 | (a) | What are the different geometric statements used to write part program using APT? Discuss each statement with a suitable example | 07 |
| | (b) | Explain with the help of part programming , the concept of subroutine and do loops for programming the component shown in Figure.2 | 07 |

Computer Integrated Manufacturing Exam Cheat Sheet

SA Adler



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