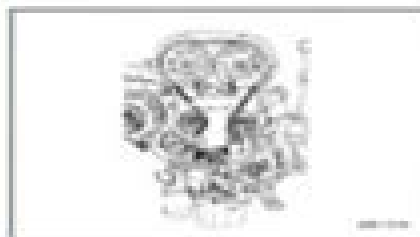
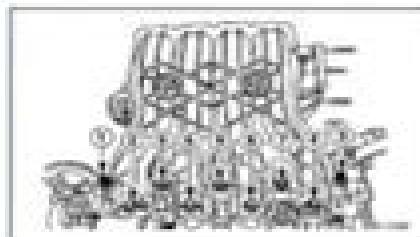


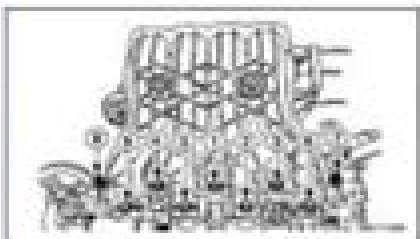
Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.

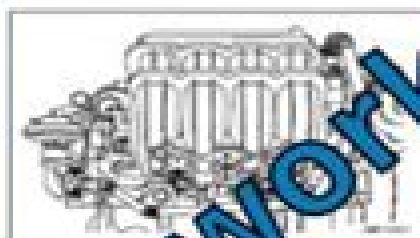


14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



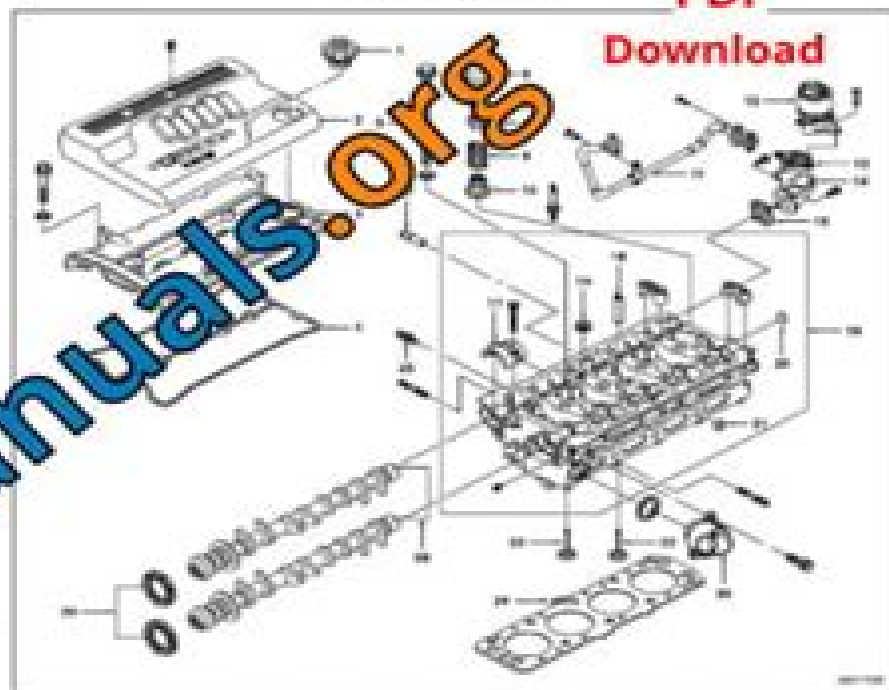
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 12 ft-lb (16 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

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18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

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SK Singh, S Satyanarayan, Col. JS Rana



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 - The Rise of Digital Reading Chevrolet Optra Engine Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Optra Engine Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Optra Engine Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Optra Engine Repair Manual
 - Personalized Recommendations
 - Chevrolet Optra Engine Repair Manual User Reviews and Ratings
 - Chevrolet Optra Engine Repair Manual and Bestseller Lists
5. Accessing Chevrolet Optra Engine Repair Manual Free and Paid eBooks
 - Chevrolet Optra Engine Repair Manual Public Domain eBooks
 - Chevrolet Optra Engine Repair Manual eBook Subscription Services
 - Chevrolet Optra Engine Repair Manual Budget-Friendly Options

6. Navigating Chevrolet Optra Engine Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Chevrolet Optra Engine Repair Manual Compatibility with Devices
 - Chevrolet Optra Engine Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevrolet Optra Engine Repair Manual
 - Highlighting and Note-Taking Chevrolet Optra Engine Repair Manual
 - Interactive Elements Chevrolet Optra Engine Repair Manual
8. Staying Engaged with Chevrolet Optra Engine Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chevrolet Optra Engine Repair Manual
9. Balancing eBooks and Physical Books Chevrolet Optra Engine Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevrolet Optra Engine Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Chevrolet Optra Engine Repair Manual
 - Setting Reading Goals Chevrolet Optra Engine Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chevrolet Optra Engine Repair Manual
 - Fact-Checking eBook Content of Chevrolet Optra Engine Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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