

# Operation and Maintenance Manual

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**247B, 257B, 267B, 277B and 287B  
Multi Terrain Loaders**

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247-Up (Machine)  
257-Up (Machine)  
267-Up (Machine)  
277-Up (Machine)  
287-Up (Machine)

# Cat 247b Operators Manual

**Lei Shi**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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