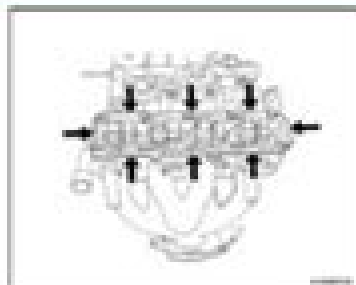
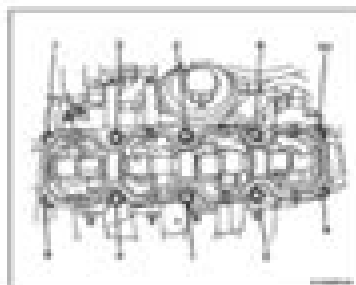


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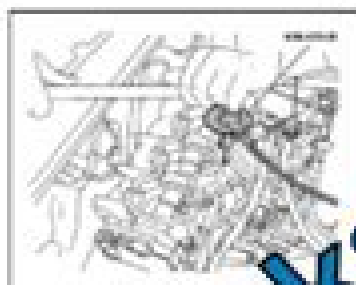


Installation Procedure

1. Apply a continuous 3 mm (3/16 inch) bead of gasket mastic to the mating surface of the camshaft cover.
2. Install the cylinder head gasket.
3. Install the cylinder head onto the intake manifold and the exhaust manifold assembly.
4. Install the camshaft cover assembly.



5. Install the cylinder head bolts in the sequence shown.



Tighten

Tighten the cylinder head bolts in the sequence shown. Torque to 20 N·m (15 lb-ft). Tighten the intake manifold support bracket in the sequence shown. Torque to 10 N·m (7 lb-ft).



6. Connect the breather valve of the breather pump out of the intake manifold.
7. Install the intake manifold support bracket retaining bolt to the correct distributor.

Tighten

Tighten the intake manifold support bracket retaining bolts to 20 N·m (15 lb-ft).



1. Piston Ring Set
2. Piston
3. Piston Pin
4. Connecting Rod
5. Connecting Rod Bearing Set
6. Connecting Rod Bolt
7. Oil Level Gauge Stick
8. Gauge Stick Tube
9. Connecting Piece
10. Oil Filter
11. Hose Clamp
12. Engine Ventilation Hose
13. Engine Ventilation Pipe
14. Bolt
15. Oil Separator Gasket
16. Crankshaft Pulley Bolt
17. Washer
18. Crankshaft Pulley
19. Crankshaft Gear
20. Rear Timing Belt Cover
21. Bolt

22. Crankshaft Position Sensor
23. Flexible Plate (Automatic Transmission)
24. Bolt (Automatic Transmission)
25. Crankshaft Main Bearing Cap
26. Bolt
27. Bolt
28. Knock Sensor
29. Oil Pan
30. Threaded Ring
31. Bolt
32. Bolt
33. Bolt
34. Timing Belt
35. Cover Seal
36. Cover
37. Bolt
38. Clamp
39. Bolt

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Table of Contents Chevrolet Lanos Service Manual

1. Understanding the eBook Chevrolet Lanos Service Manual
 - The Rise of Digital Reading Chevrolet Lanos Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Lanos Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Lanos Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Lanos Service Manual
 - Personalized Recommendations
 - Chevrolet Lanos Service Manual User Reviews and Ratings
 - Chevrolet Lanos Service Manual and Bestseller Lists
5. Accessing Chevrolet Lanos Service Manual Free and Paid eBooks
 - Chevrolet Lanos Service Manual Public Domain eBooks
 - Chevrolet Lanos Service Manual eBook Subscription Services
 - Chevrolet Lanos Service Manual Budget-Friendly Options
6. Navigating Chevrolet Lanos Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Chevrolet Lanos Service Manual Compatibility with Devices
 - Chevrolet Lanos Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevrolet Lanos Service Manual
 - Highlighting and Note-Taking Chevrolet Lanos Service Manual
 - Interactive Elements Chevrolet Lanos Service Manual
8. Staying Engaged with Chevrolet Lanos Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Chevrolet Lanos Service Manual
- 9. Balancing eBooks and Physical Books Chevrolet Lanos Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevrolet Lanos Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chevrolet Lanos Service Manual
 - Setting Reading Goals Chevrolet Lanos Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chevrolet Lanos Service Manual
 - Fact-Checking eBook Content of Chevrolet Lanos Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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