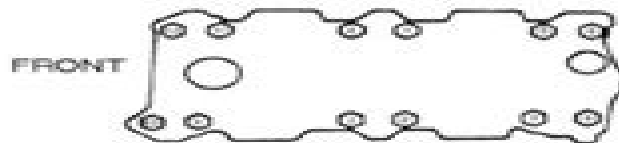


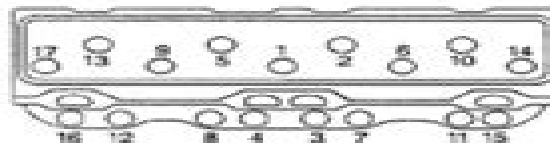
Small Block Chevrolet Torque Specifications

Component	Torque Spec	Thread Lubricant
Belt Housing (Plymvalve Housing)	20 Ft.-lbs	Engine Oil
Camshaft Sprocket	20 Ft.-lbs	Thermal Locker
Clutch Pressure Plate	25 Ft.-lbs	Thermal Locker
Connecting Rod Caps (3-16)	40 Ft.-lbs	Engine Oil
Connecting Rod Caps (3-1/32)	45 Ft.-lbs	Engine Oil
Cylinder Heads	65 Ft.-lbs	Sealant
Exhaust Manifold	20 Ft.-lbs	Anti-seize
Flangeplate	60 Ft.-lbs	Thermal Locker
Plymvalve	60 Ft.-lbs	Thermal Locker
Plymvalve Housing Cover	60 in.-lbs	Engine Oil
Intake Manifold	20 Ft.-lbs	Anti-seize
Main Bearing Caps (inner)	20 Ft.-lbs	Engine Oil
Main Bearing Caps (outer)	45 Ft.-lbs	Engine Oil
Oil Filter Bypass Valve	60 in.-lbs	Engine Oil
Oil Pan (3-1/16-1/8)	60 in.-lbs	Engine Oil
Oil Pan (1-1/4-1/2)	60 in.-lbs	Engine Oil
Rocker Shafts (inner only)	50 Ft.-lbs	Sealant
Spark Plugs	23 Ft.-lbs	Oil
Timing Cover	25 in.-lbs	Engine Oil
Valve Covers	45 in.-lbs	Engine Oil
Water Pump	20 Ft.-lbs	Sealant

INTAKE TORQUE SEQUENCE



HEAD TORQUE SEQUENCE



Chevrolet Torque Spec Guide

David Lewis

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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