

485-4 DANA REAR AXLES



Figure 10—Assembling the Pinion

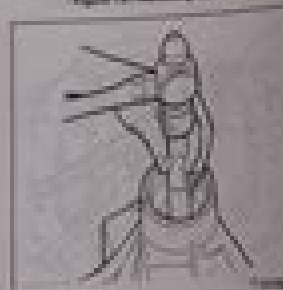


Figure 11—Assembling the Ring Gear



Figure 12—Assembling the Pinion and Ring Gear

Pinion

Inspect

- The pinion teeth for noise or scoring that would reduce the wear properties of the pinion teeth from either normalizing burn and wear fluting.
- The bearing and shaft for noise or fluting. Measure and record the noise.
- The pinion for noise. Replace the pinion if it is noisy or worn.
- The bearing for noise. Replace the bearing if it is noisy or worn.
- The pinion for noise. Replace the pinion if it is noisy or worn.
- The pinion for noise. Replace the pinion if it is noisy or worn.

Assemble

Inspect

- Check pinion and ring gear teeth for scoring, fluting, scoring, or excessive wear.
- Check pinion for wear.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.

Pinion and Ring Gear

Inspect

- Check pinion and ring gear teeth for scoring, fluting, scoring, or excessive wear.
- Check pinion for wear.
- Check pinion for noise.
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Assemble

Inspect

- Check pinion and ring gear teeth for scoring, fluting, scoring, or excessive wear.
- Check pinion for wear.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.
- Check pinion for noise.



Figure 13—Installing the Pinion Gear

Notes

Inspect

- Check for scoring and chips. Damaged areas should be removed with an emery cloth before use.

ASSEMBLY OF THE REAR AXLE

Pinion Assembly

Differential Case Assembly

Install or Remove (Figure 14)

1. Lubricate all parts with oil or grease.
2. New side gear thrust washers (27) to the side gear (25).
3. Side gear (25) to the differential case.
 - Place the side gear in place on the same side as removed (Figure 14).
4. Pinion gear (26) to the differential without the thrust washers (28).
 - Place the pinion gear into the side gear so that the holes in the pinion gear are 180 degrees apart.
 - Rotate the pinion gear so that the holes in the pinion gear are 180 degrees apart.
5. New thrust washers (28).
 - Rotate the pinion gear toward the differential housing just enough to ride in the pinion thrust washers.
6. Pinion shaft (26).
 - Align the lock pin holes in the case and the shaft.
7. Lock pin (26) (Figure 15).
 - Place the lock pin into the case and the shaft.
8. Check that the thrust washers of the differential case and the ring gear are clean and free from oil.
9. Ring gear (26) to the differential case (25).
 - Thread two bolts into the ring gear to remove noise.

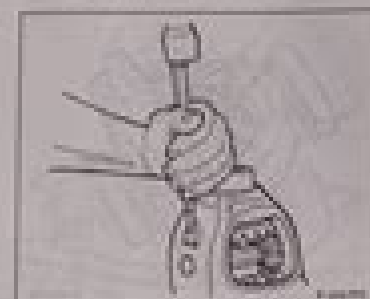


Figure 14—Installing the Lock Pin

Notes

- Place the ring gear into the case, and align the holes in the case with the shaft.
- New ring gear bolts (26) (Figure 15).
- Tighten the ring gear bolts alternately in stages gradually pulling the ring gear into the differential case.

Tighten

- The new ring gear bolts in sequence in 10 ft-lb (13.6 N-m) torque in "stages" as per instructions.
- Rotate differential housing 360° (allow bolts to the differential (Figure 15)).
- Refer to "Determining Total Drive Shaft Size" in this section.

DETERMINING TOTAL DIFFERENTIAL SHAFT RACK SIZE

1. Assemble the differential case (25) to the axle housing. The pinion must not be installed.



Figure 15—Installing the Ring Gear Bolt

Chevrolet Truck Repair Guide

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