

## GENERAL DESCRIPTION

Completely new front sheet metal structure having additional flanging and reinforcement is used in all series. This sheet metal and support assembly type of construction combine to form a rigid front end sheet metal assembly.

The sheet metal is attached to a rigid rectangular structure consisting of two widely spaced side baffles connected at the top and bottom by heavy angle crossmembers and reinforced by diagonal cross braces. This combination radiator support and sheet metal support is attached to the frame with two carcass type cushions. On 1½ and 2 Ton Series a compression type coil spring is also incorporated in the support mounting to the frame. On LCF Series the sheet metal is supported by a U-type radiator support centrally attached to the frame front cross member.

## FRONT END SHEET METAL

## Removal as an Assembly

1. Drain radiator.
2. Remove all radiator hoses.
3. Disconnect wires at connector for harness at left side near cowl. Disconnect two wires at generator.
4. If truck is equipped with fender mounted antenna, disconnect lead-in wire.
5. Working from underneath rear of fender, remove cap screw and washer which attaches fender to pillar bracket at lower rear end of fender.

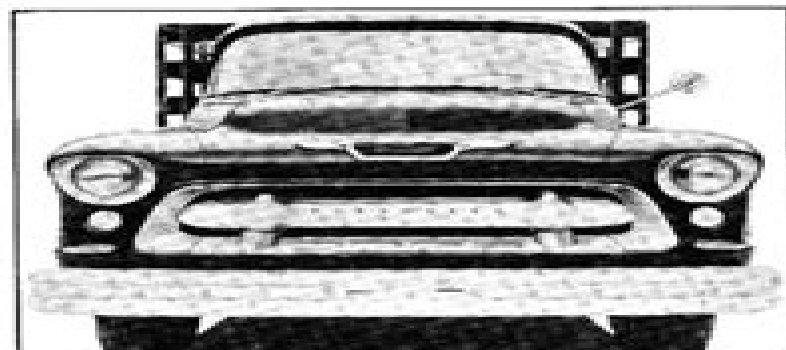


Fig. 4—Front Sheet Metal 1½ and 2 Ton

**NOTE:** On 3000 Series, disconnect fender brace at fender.

6. Remove bolt which attaches each fender inner skirt to bracket on cowl.
7. Working from top, remove capscrew, washer,

insulator, spacer and shims which attach each fender to cowl at top rear of fender.

**NOTE:** On Panel, Suburban and Flatface Cowl Bodies, remove radiator side baffle-to-dash tie rod capscrews at dash end of each rod.

8. Remove bolt, shim and cushion from radiator side baffle brackets to frame.

**NOTE:** On 1½ and 2 Ton Series, a spring is incorporated in baffle support bracket.

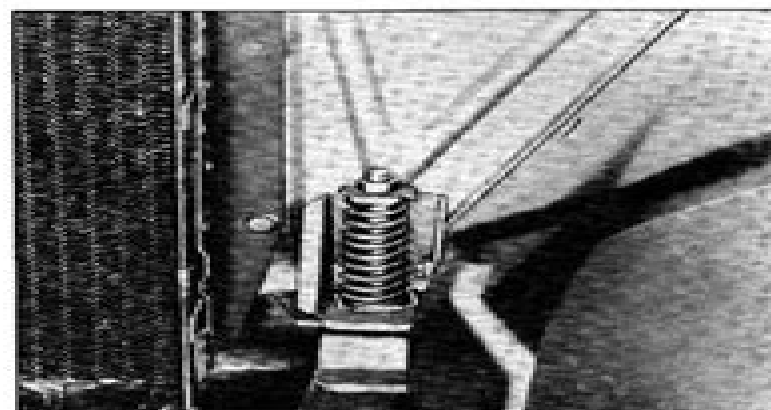


Fig. 5—1½ and 2 Ton Support Mounting

9. Raise the front sheet metal assembly enough to clear the front bumper assembly.

## Installation as an Assembly

1. Tape washers and cushions to brackets on frame with masking tape.
2. Place the sheet metal assembly in position on truck.

**CAUTION:** Install all bolts loosely to facilitate aligning after complete installation.

3. Install bolt, washer shims, and cushions thru radiator side baffle brackets to brackets on frame.

**NOTE:** On 1½ and 2 Ton Series, install spring on mounting bracket bolt and compress with nut and washer to maintain 3½" height of spring.

4. Install capscrew, shims, spacer, insulator and flat washer which attach fender to top side of cowl. Use sufficient number of shims to bring fender flush with top of cowl.

# Chevrolet Truck Shop Manual 2nd Series 1955

**BM King**



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